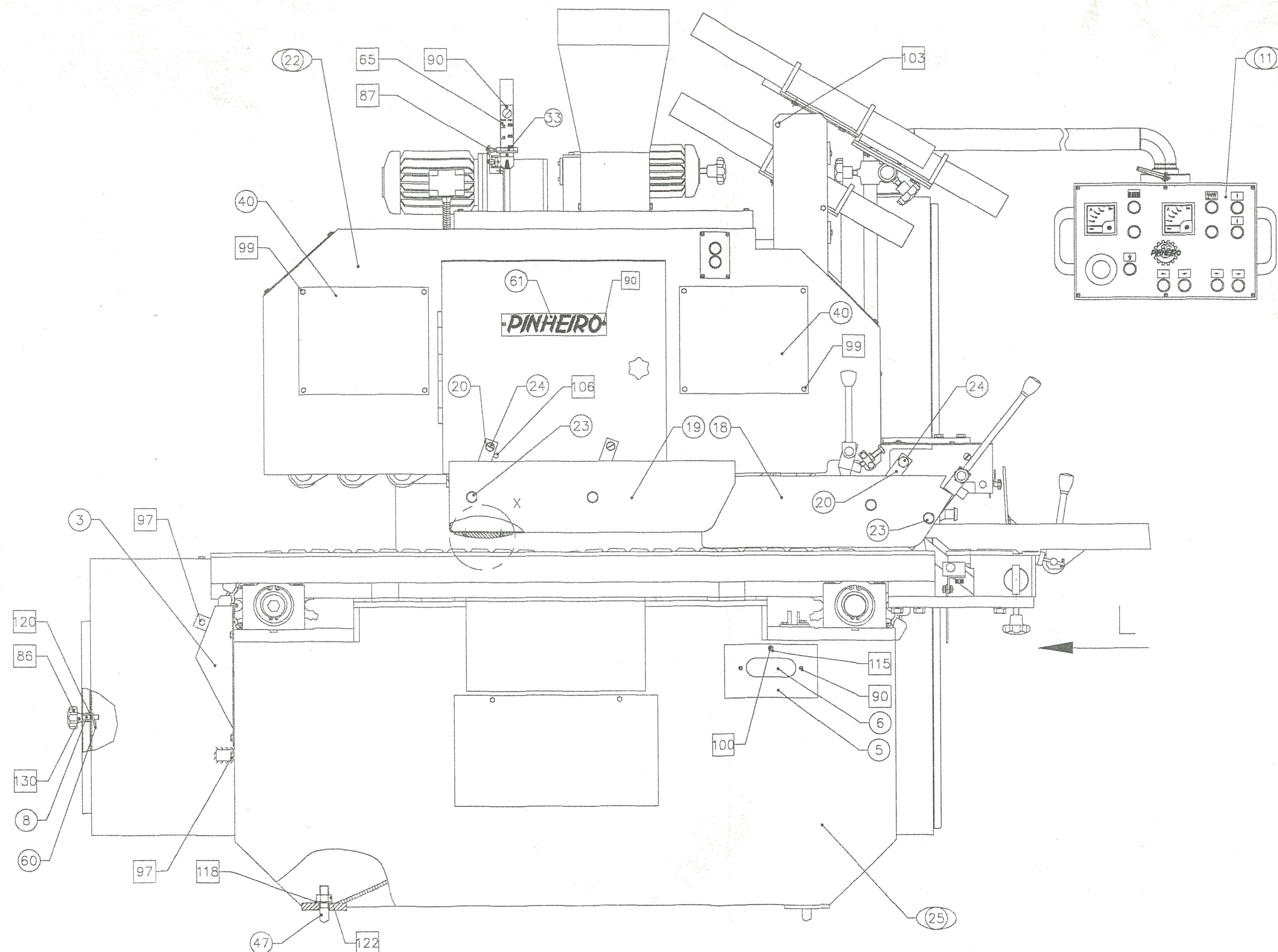
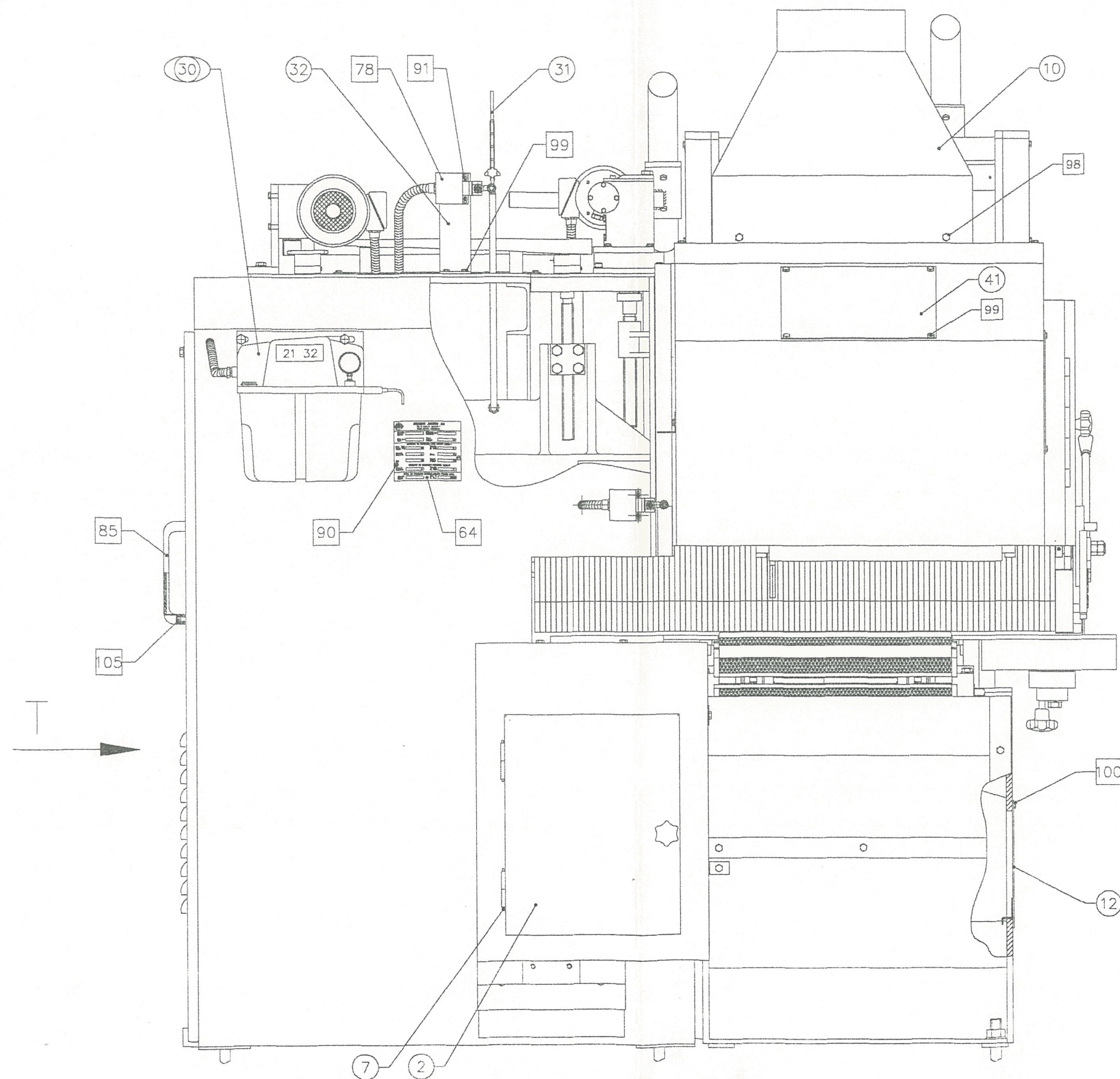
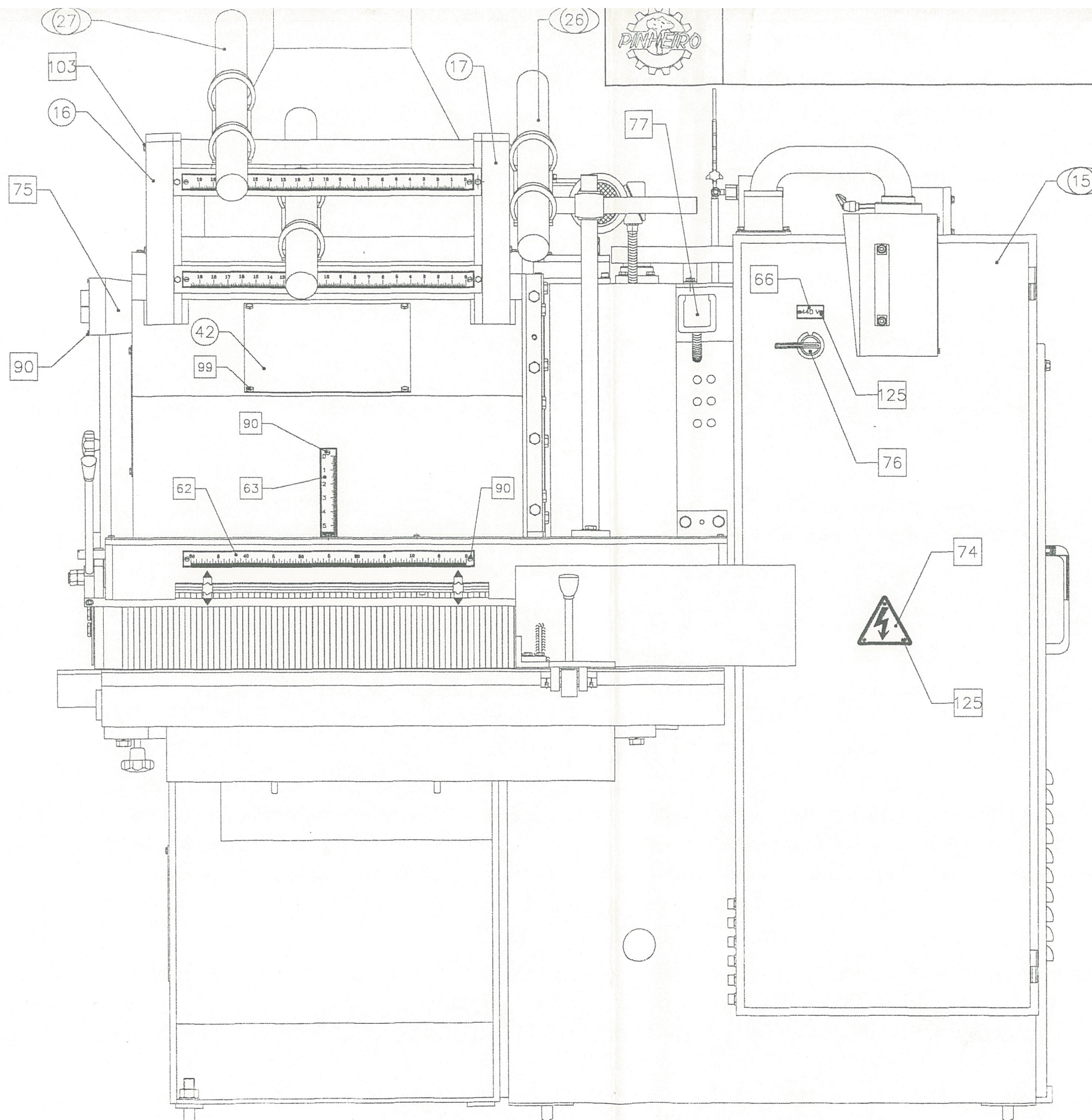






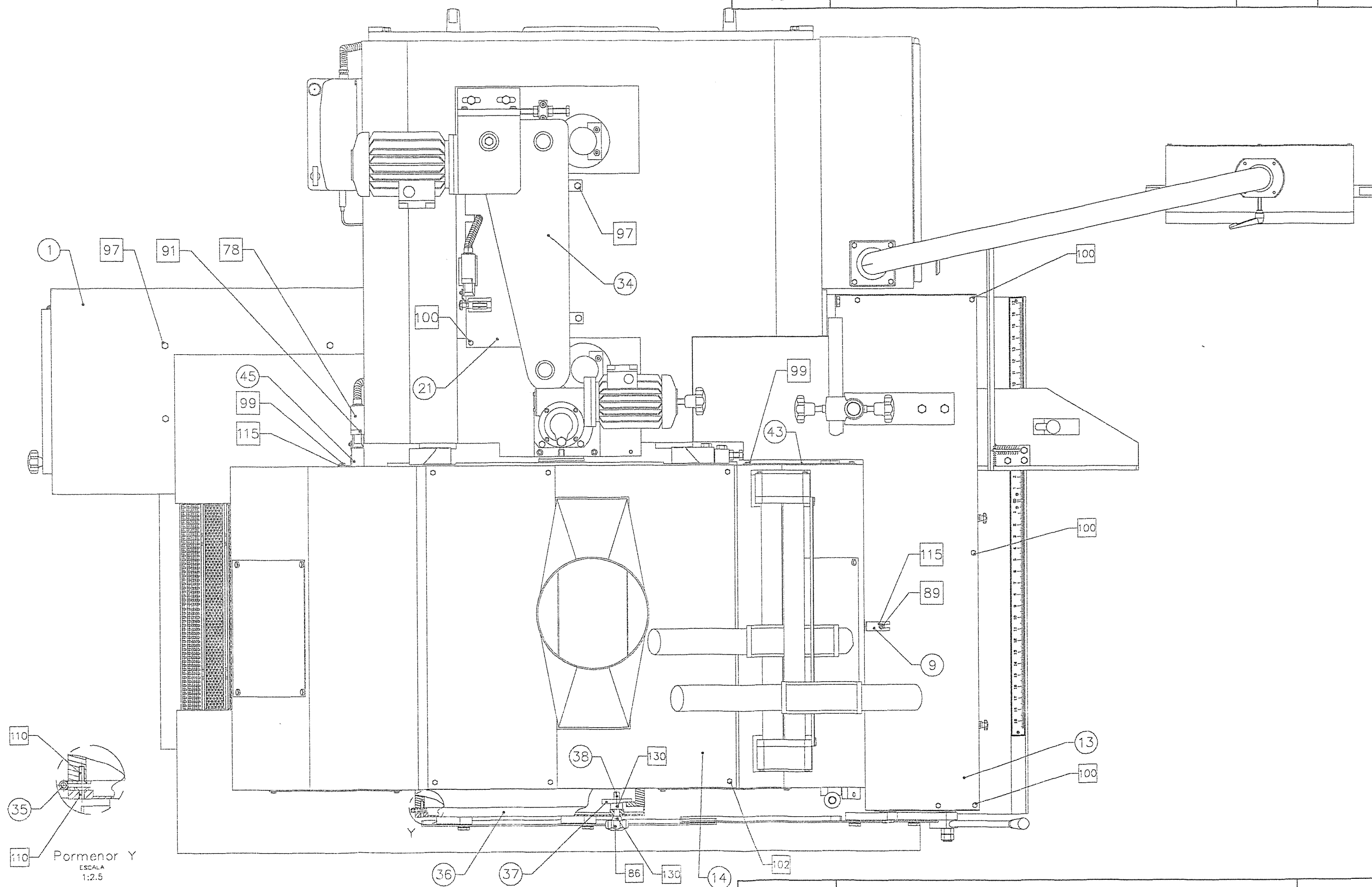


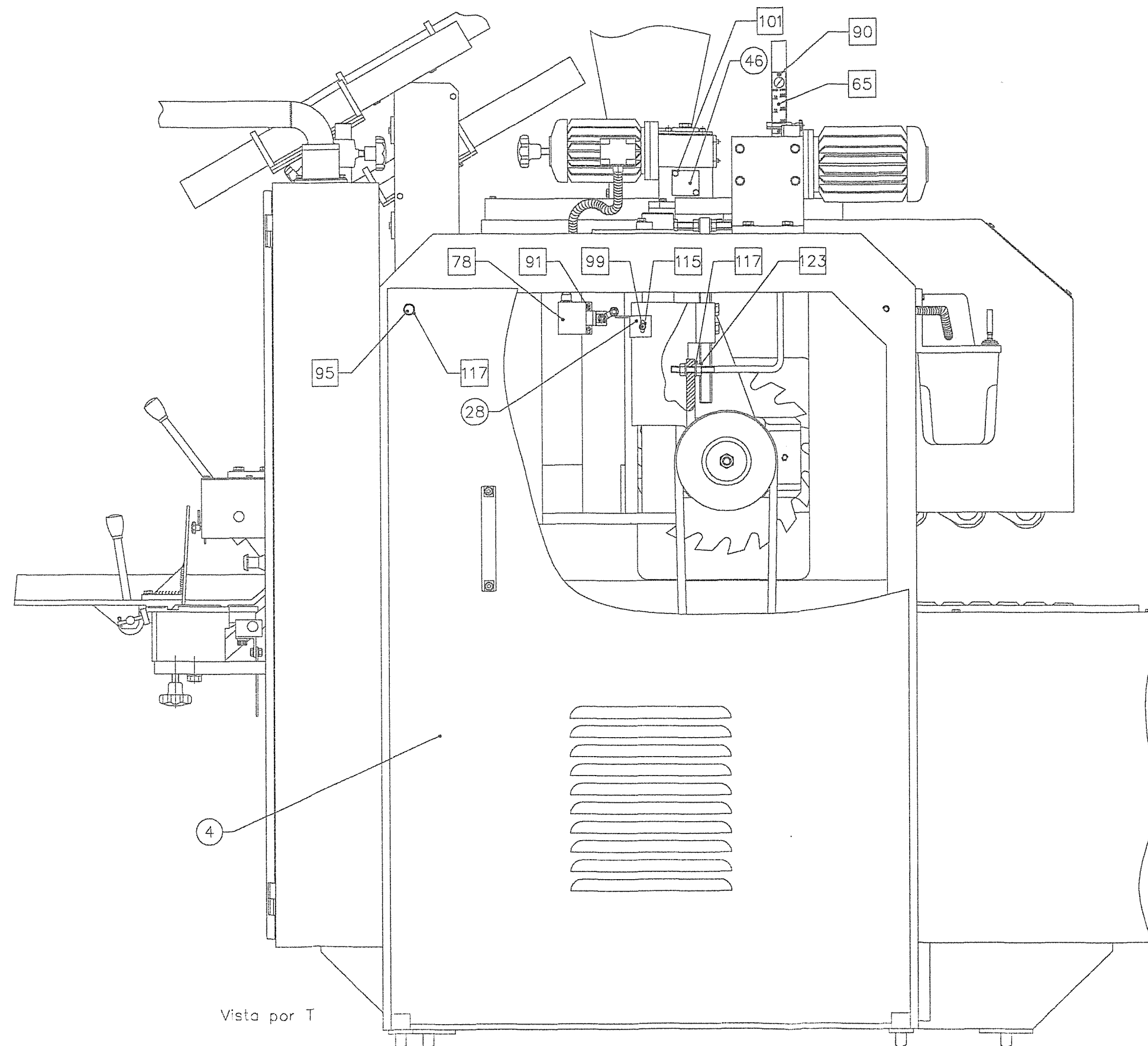
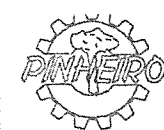
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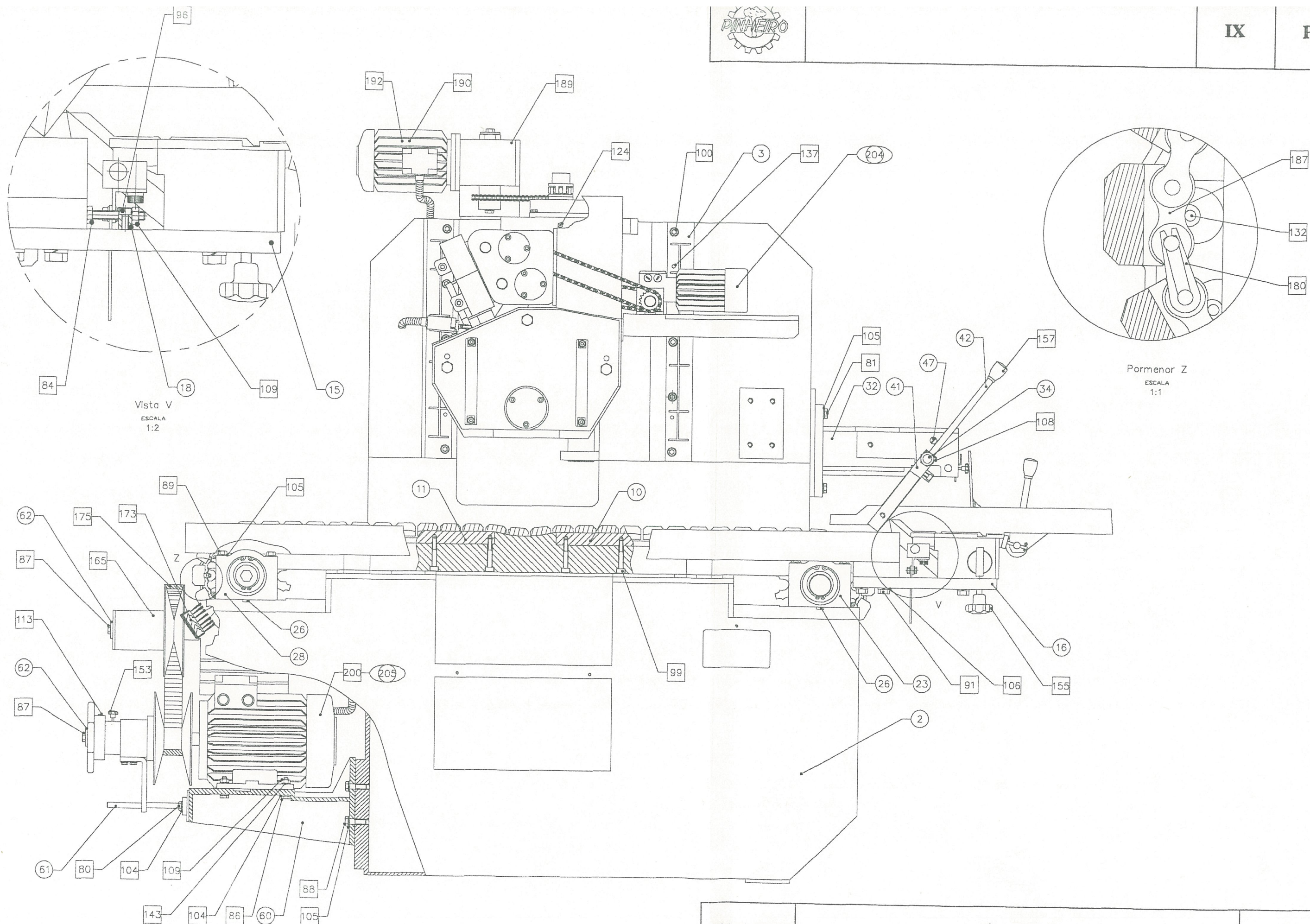
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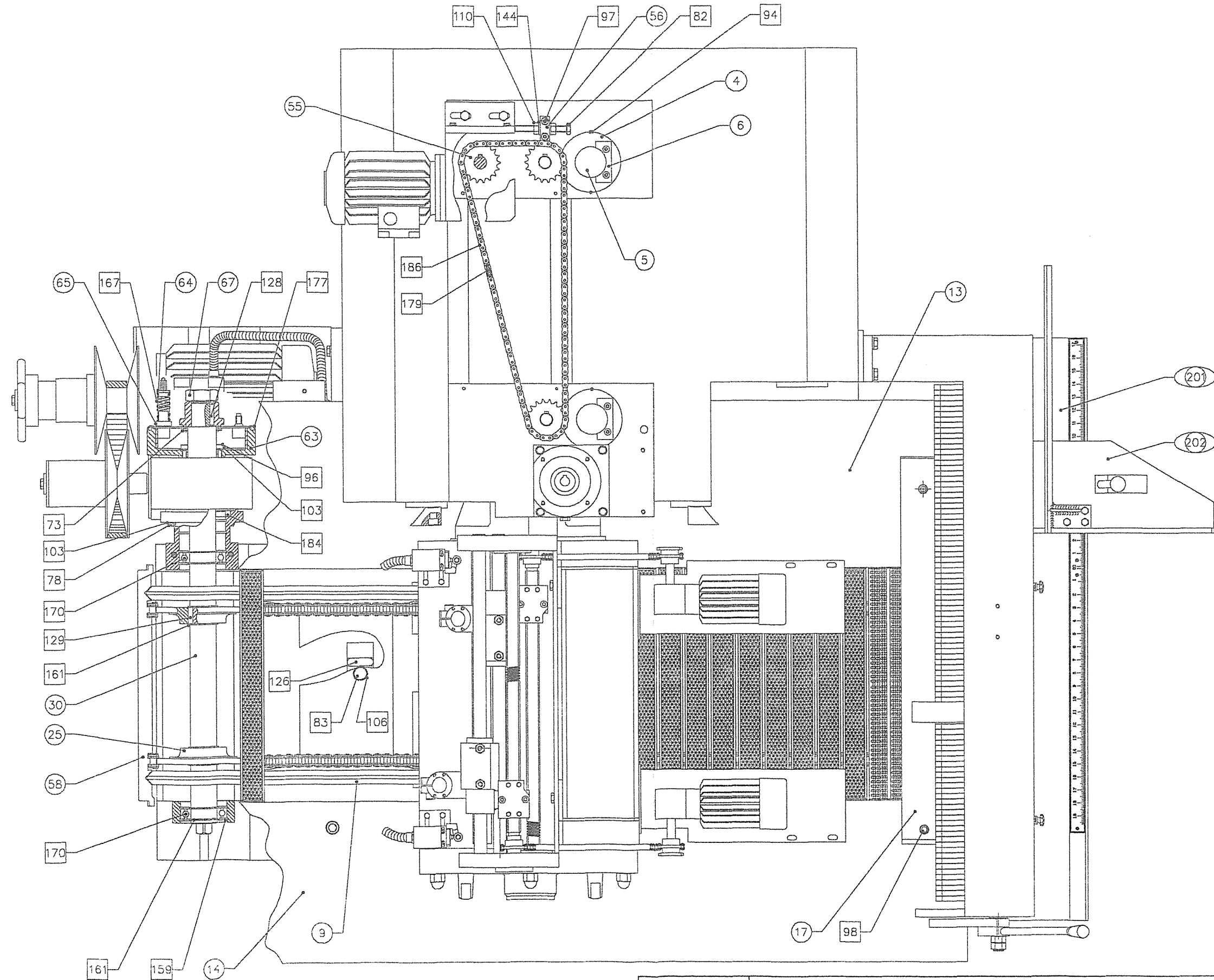
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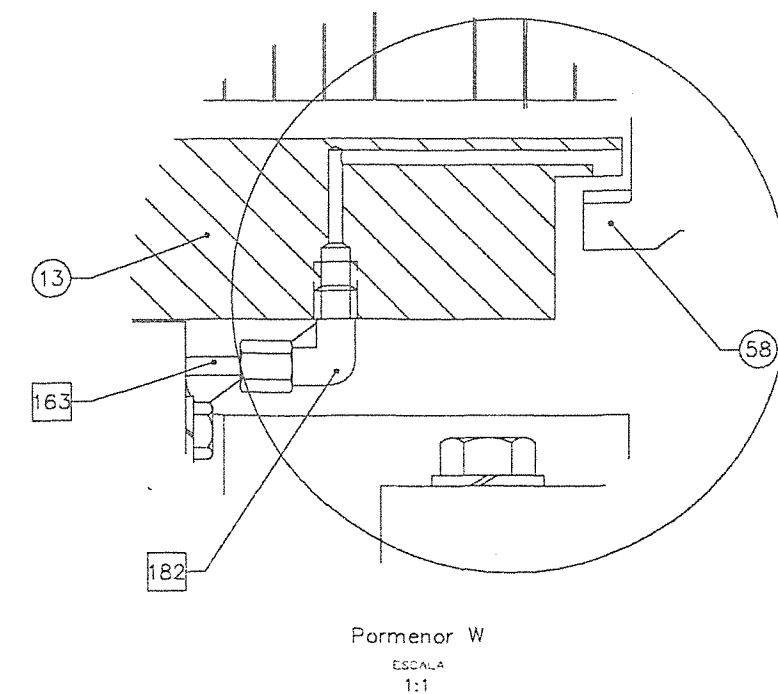
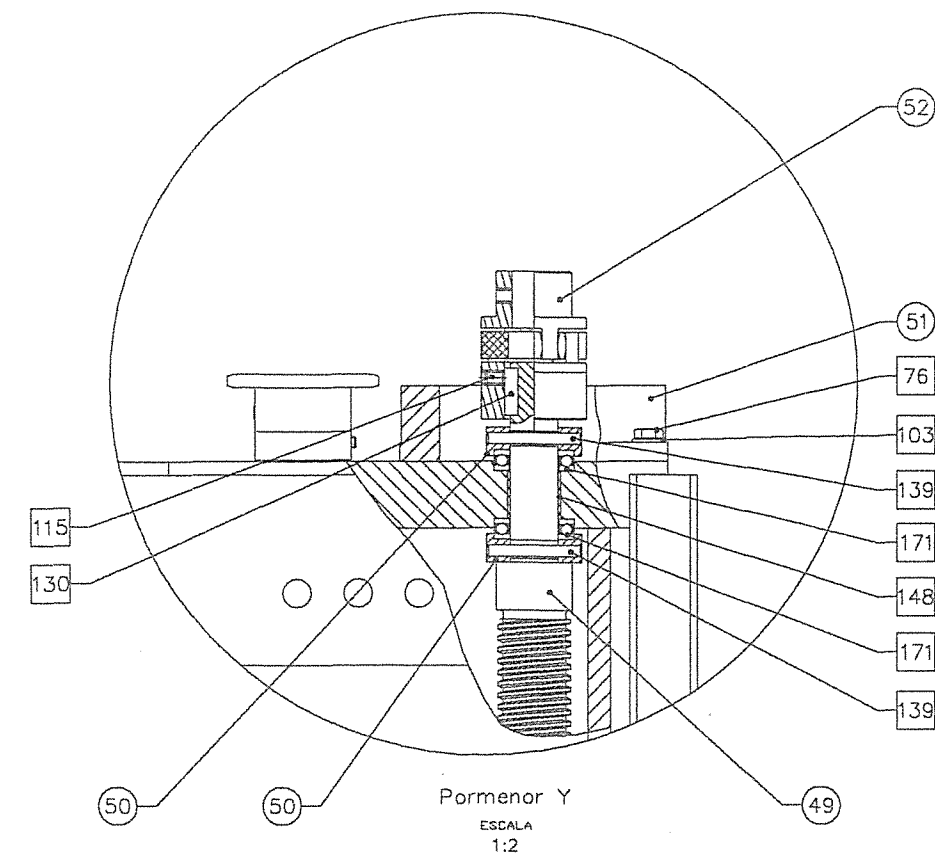
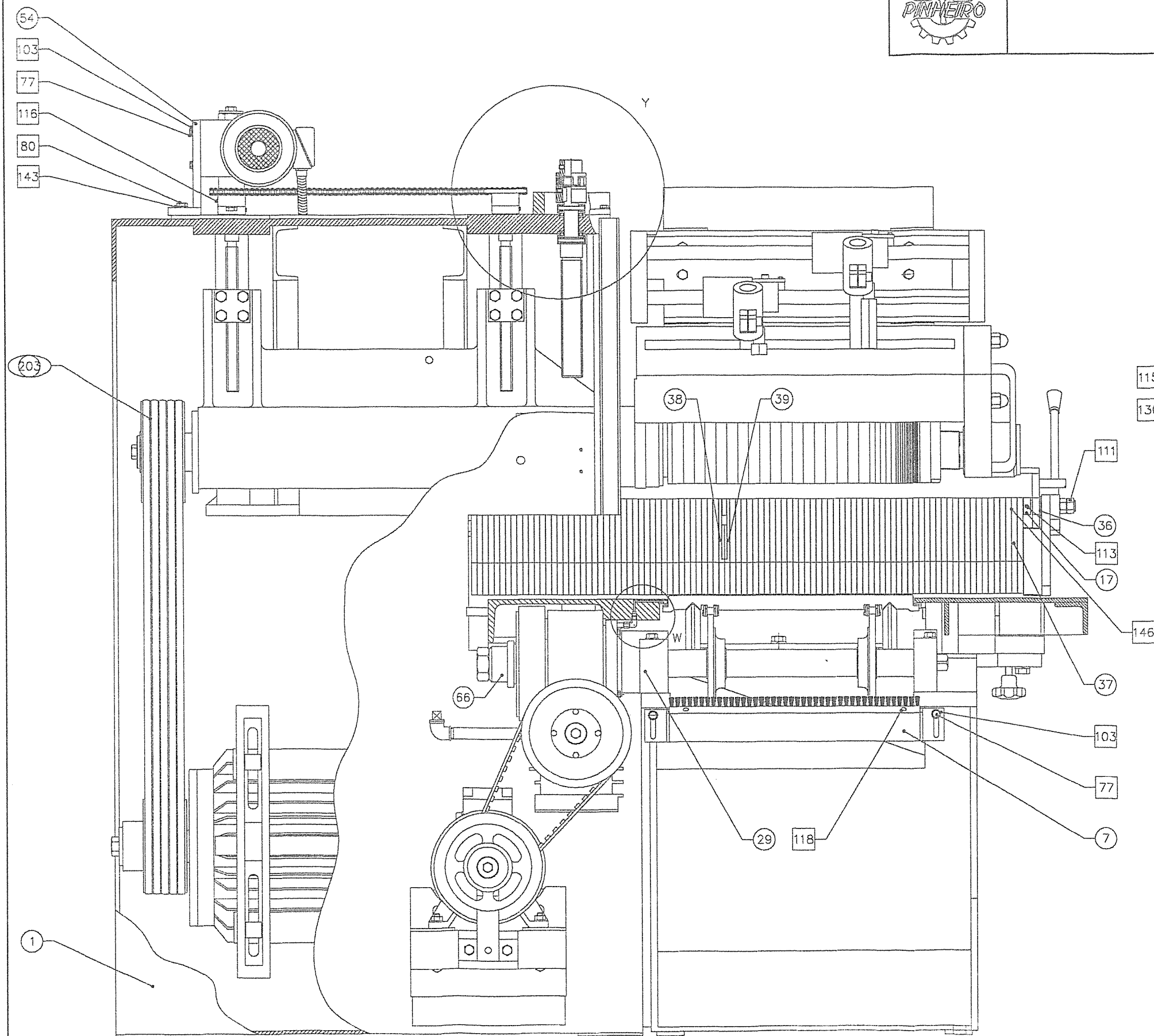


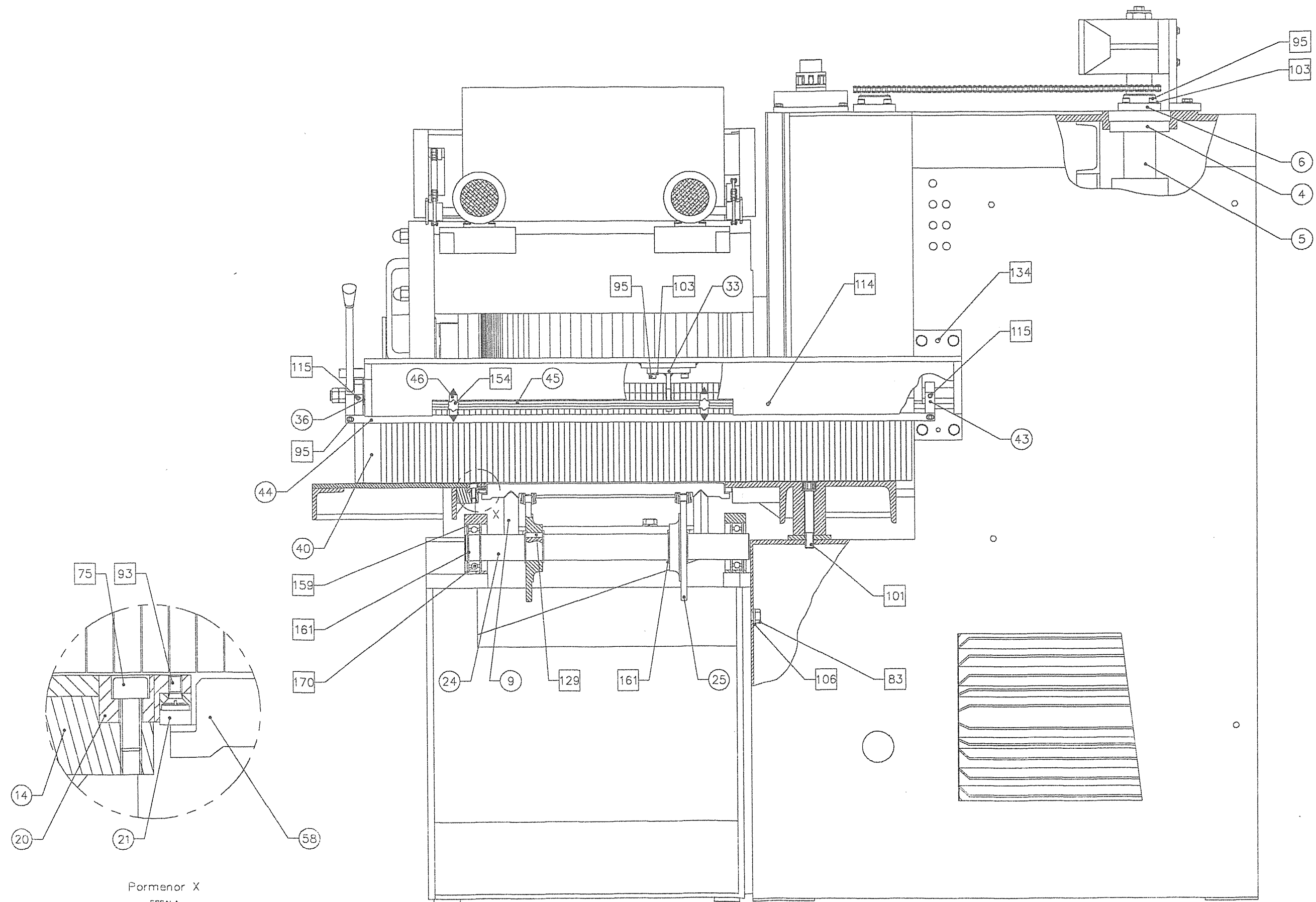
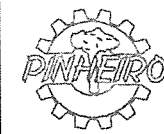


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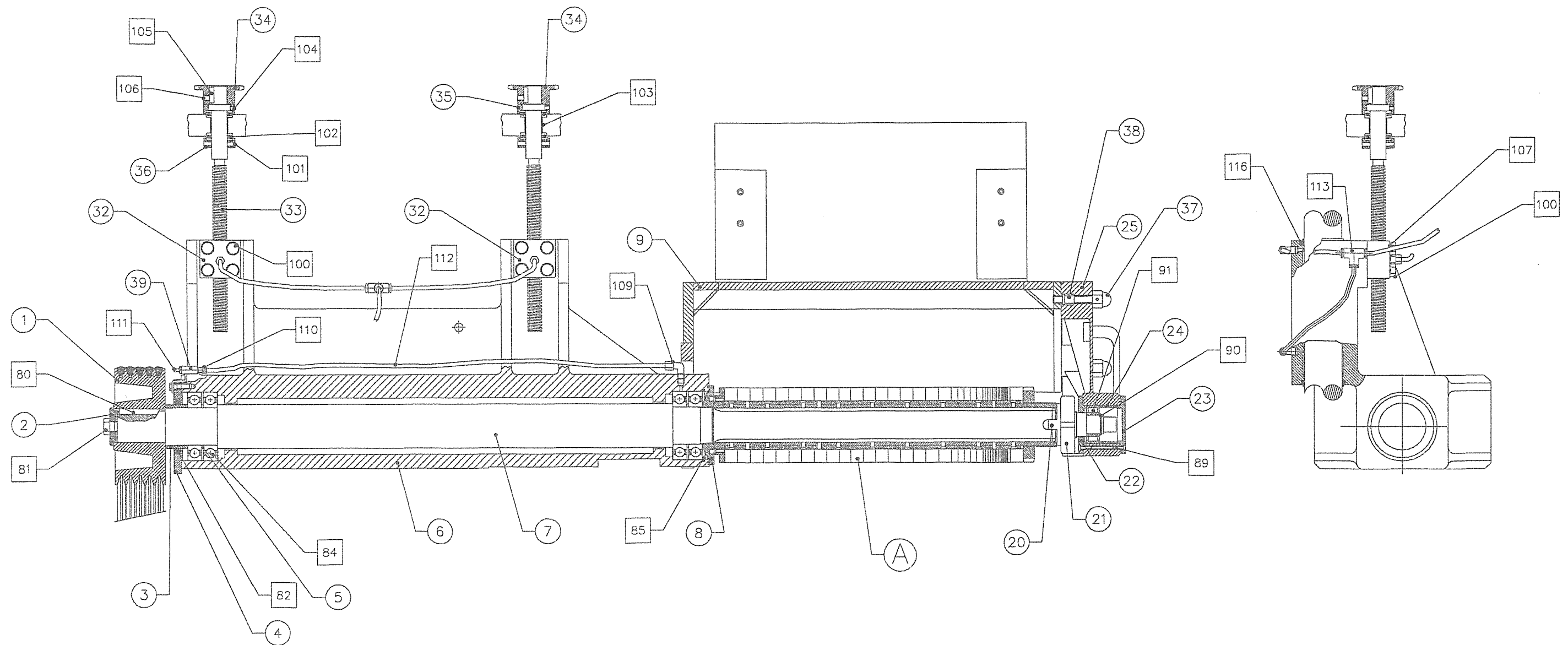


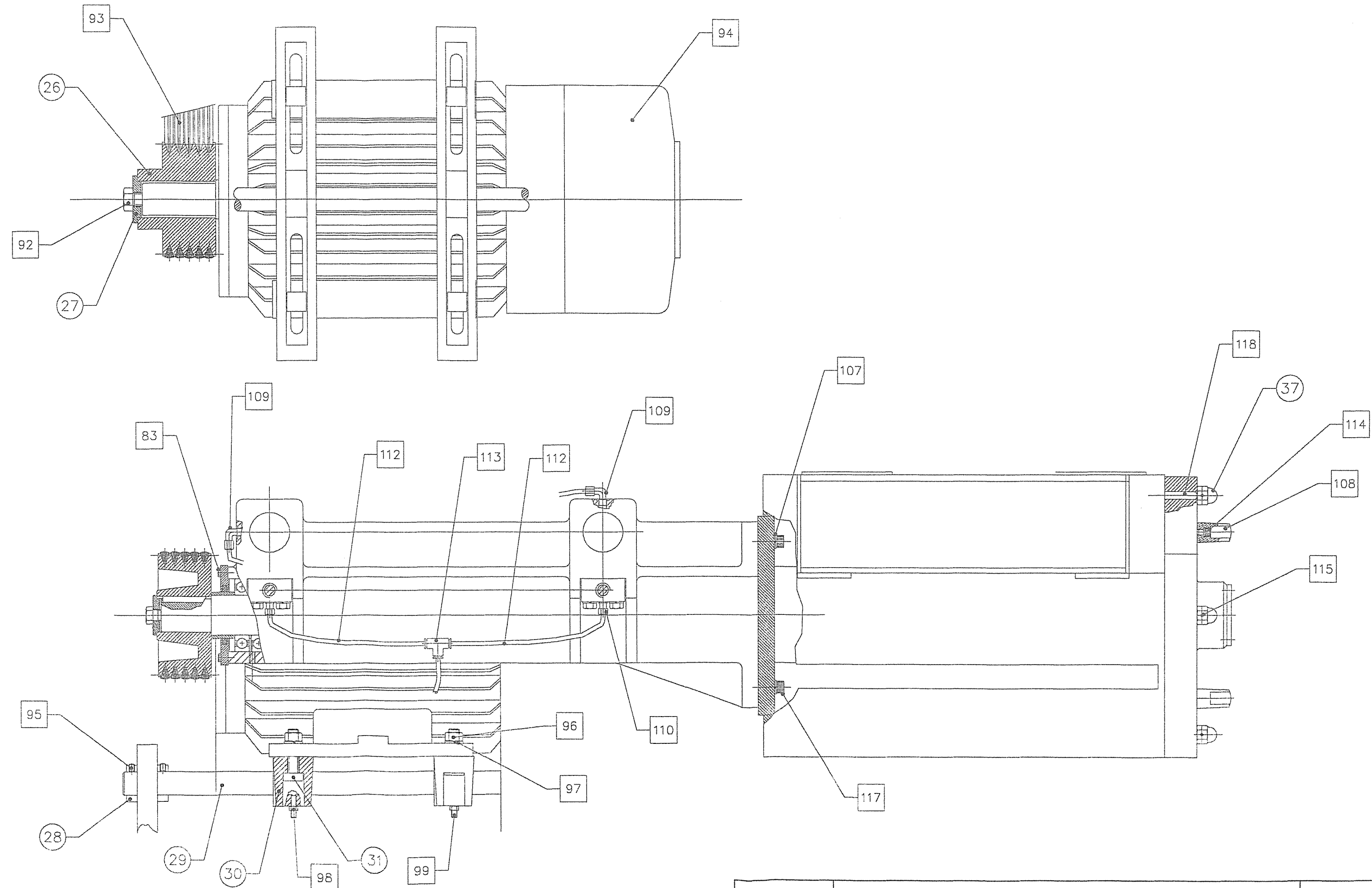
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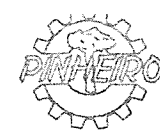


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Qt. Un.	Designação	Norma Desenho N.º	Material	Pos.	Molde N.º Placa mol. N.º	Semi-produto Ferramenta	Peso Kg. Peça-ter.	Código de material.	Qt. Un.	Designação	Norma Desenho N.º	Material	Pos.	Molde N.º Placa mol. N.º	Semi-produto Ferramenta	Peso Kg. Peça-ter.	Código de material.

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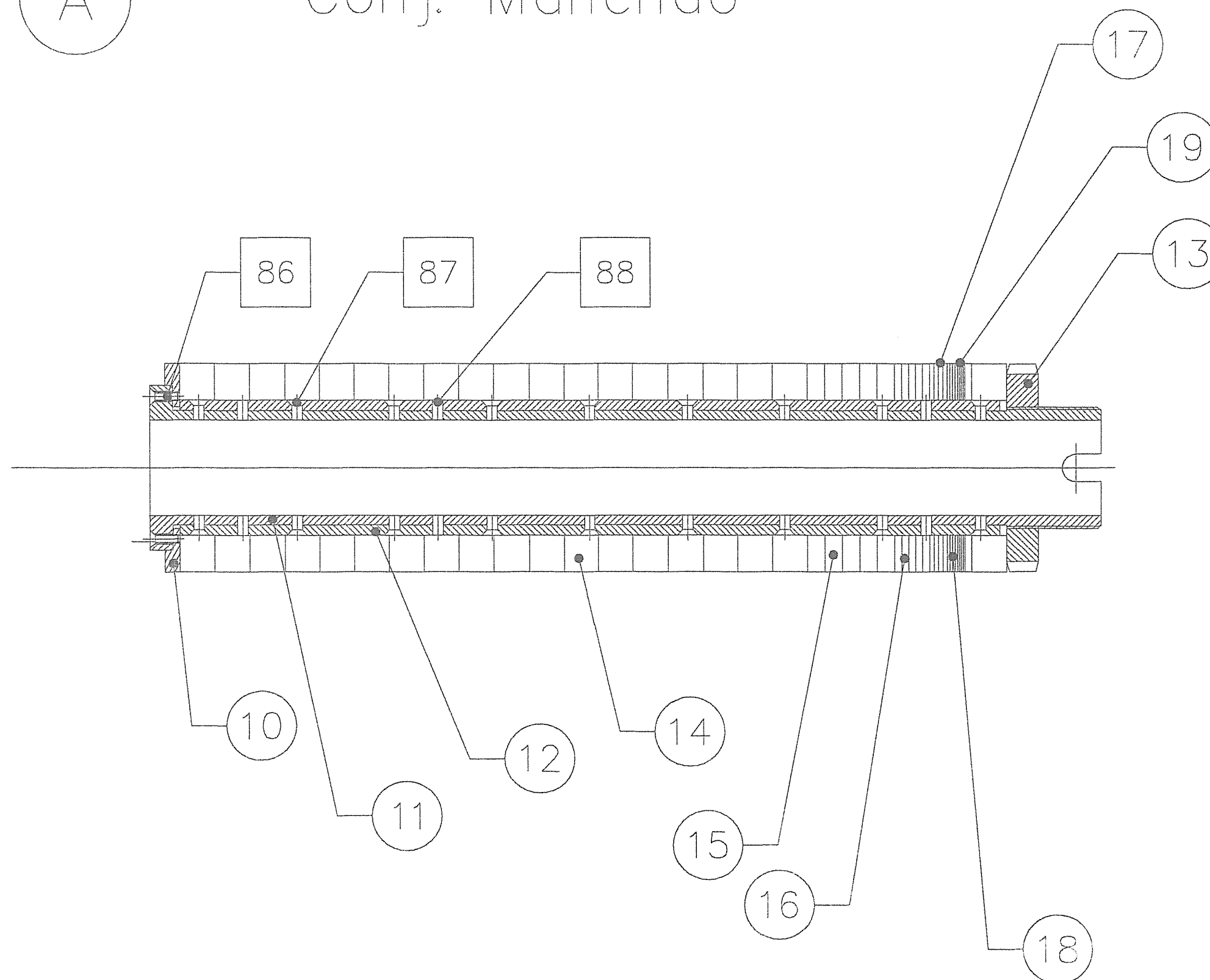


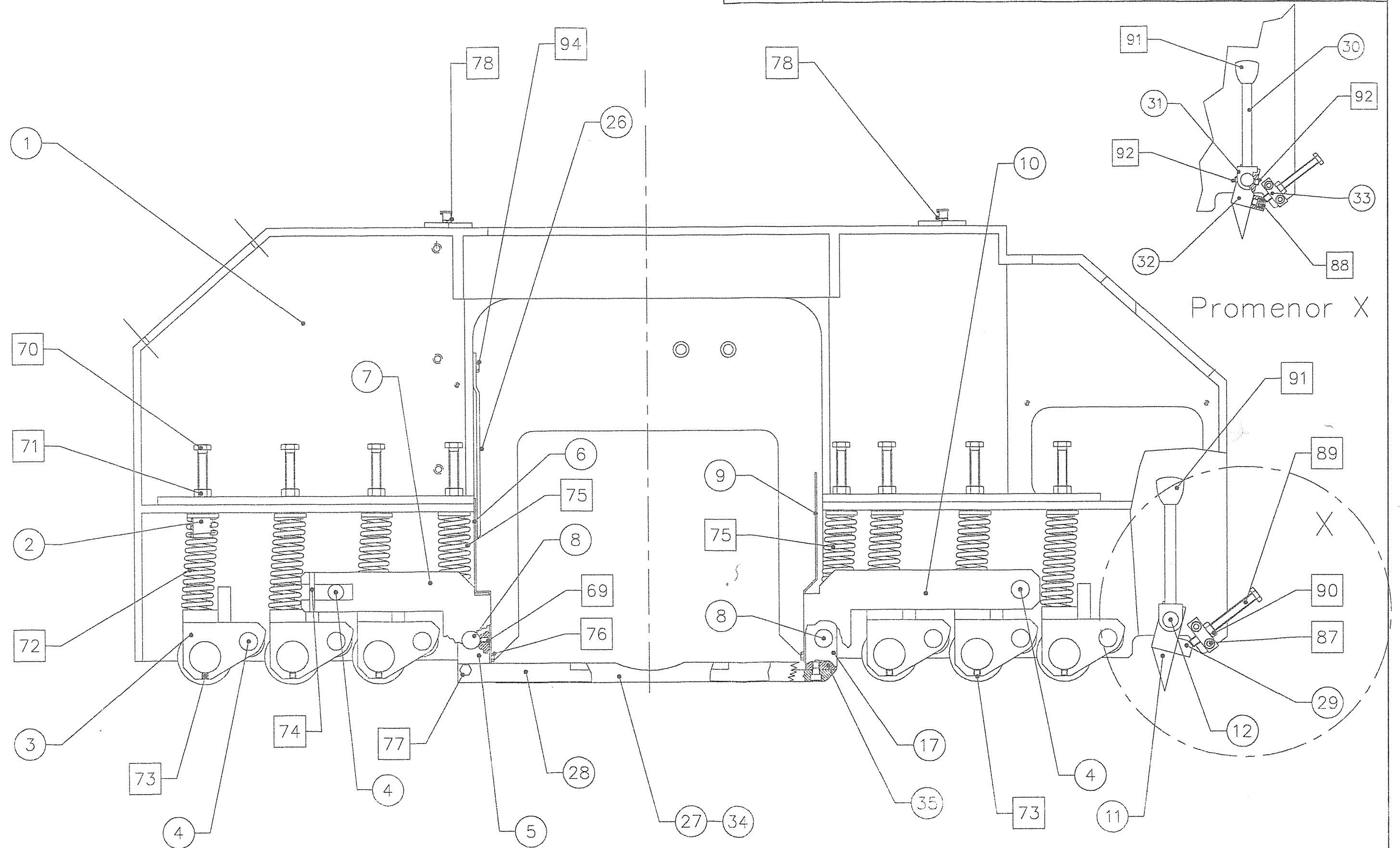


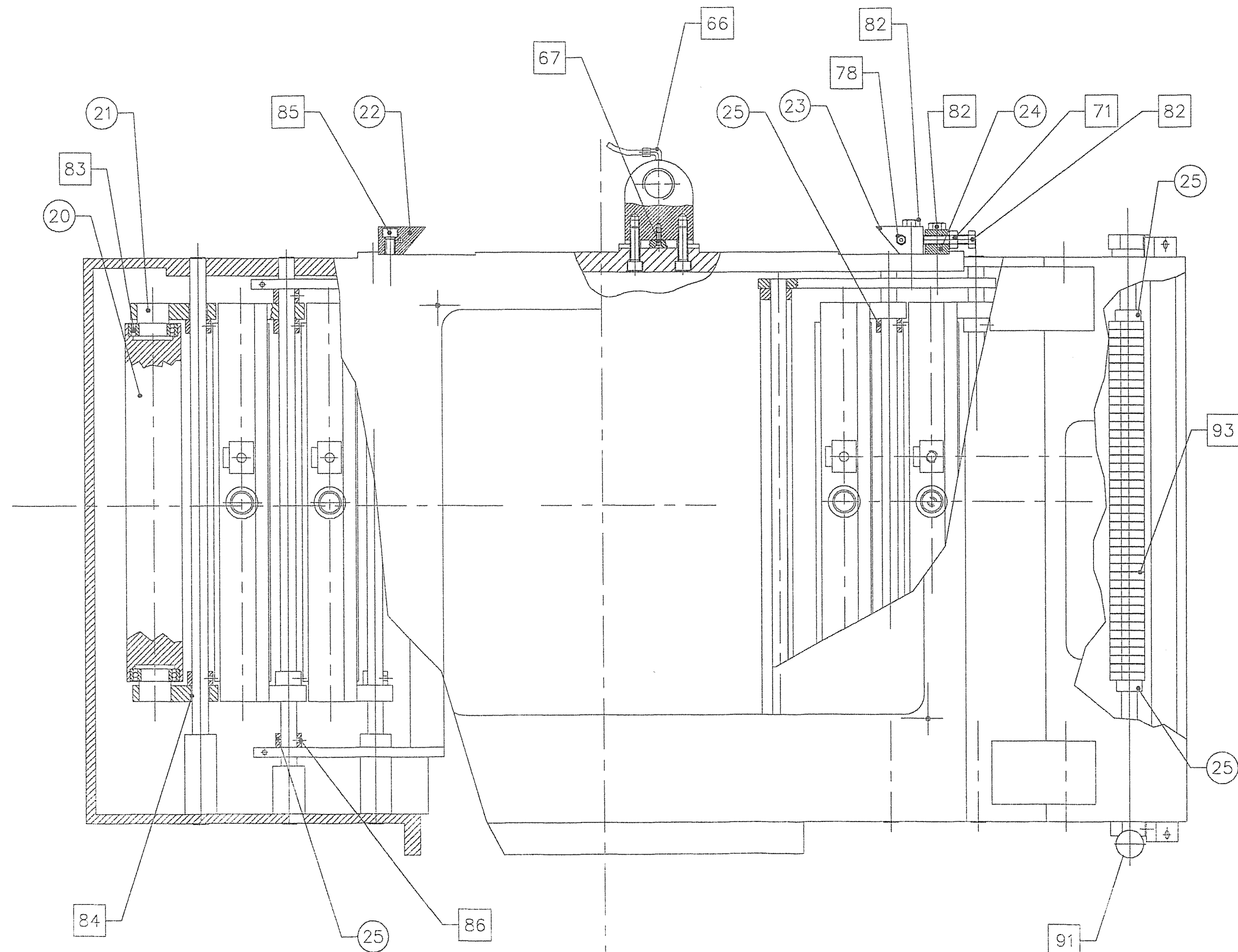
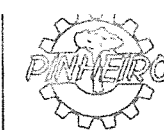
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Qt. Un.	Designação	Norma Desenho N.º	Material	Pos.	Molde N.º Placa mol. N.º	Semi-produto Ferramenta	Peso Kg. Peça-ter.	Código de material.	Qt. Un.	Designação	Norma Desenho N.º	Material	Pos.	Molde N.º Placa mol. N.º	Semi-produto Ferramenta	Peso Kg. Peça-ter.	Código de material.

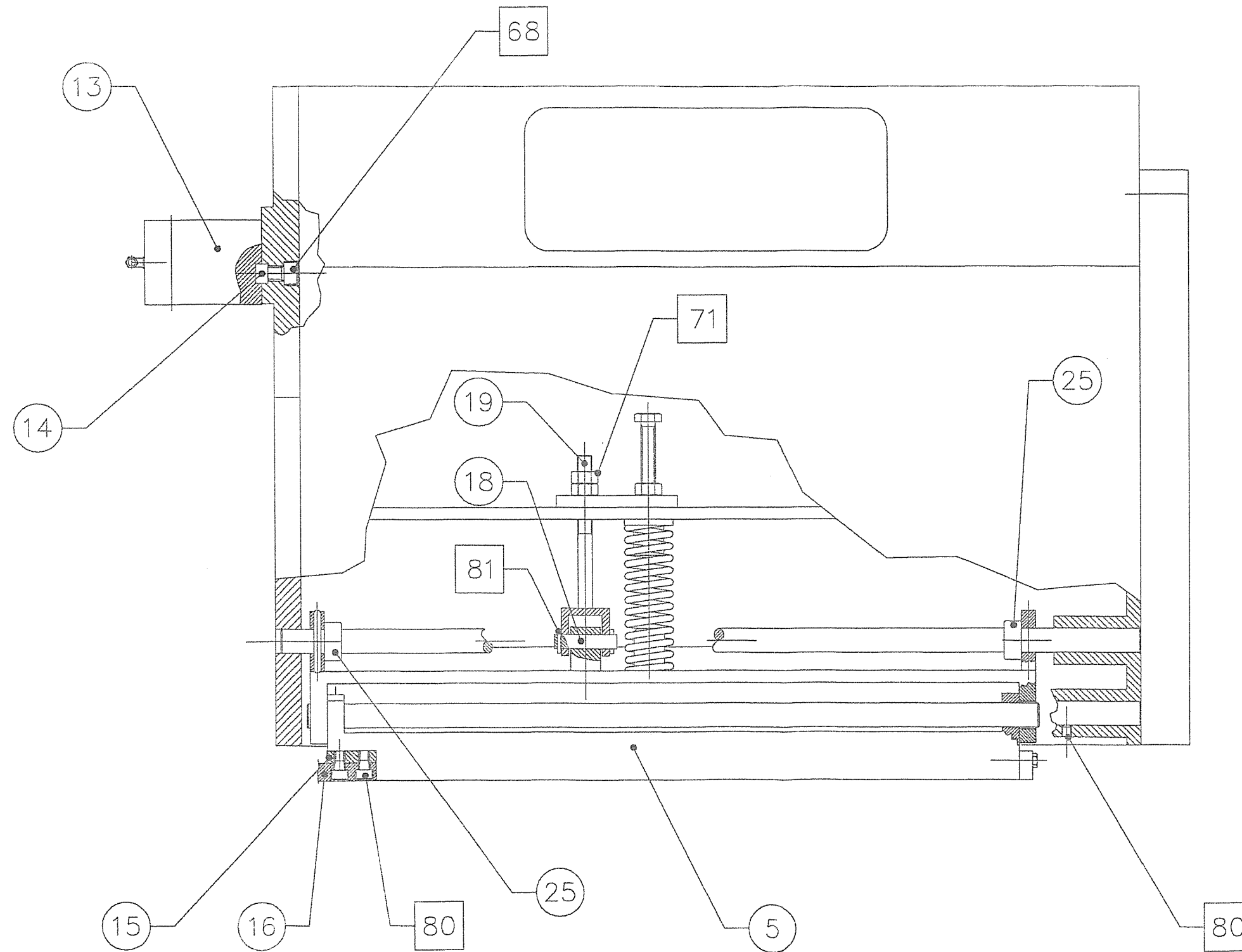
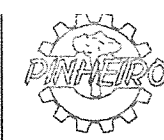
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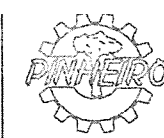
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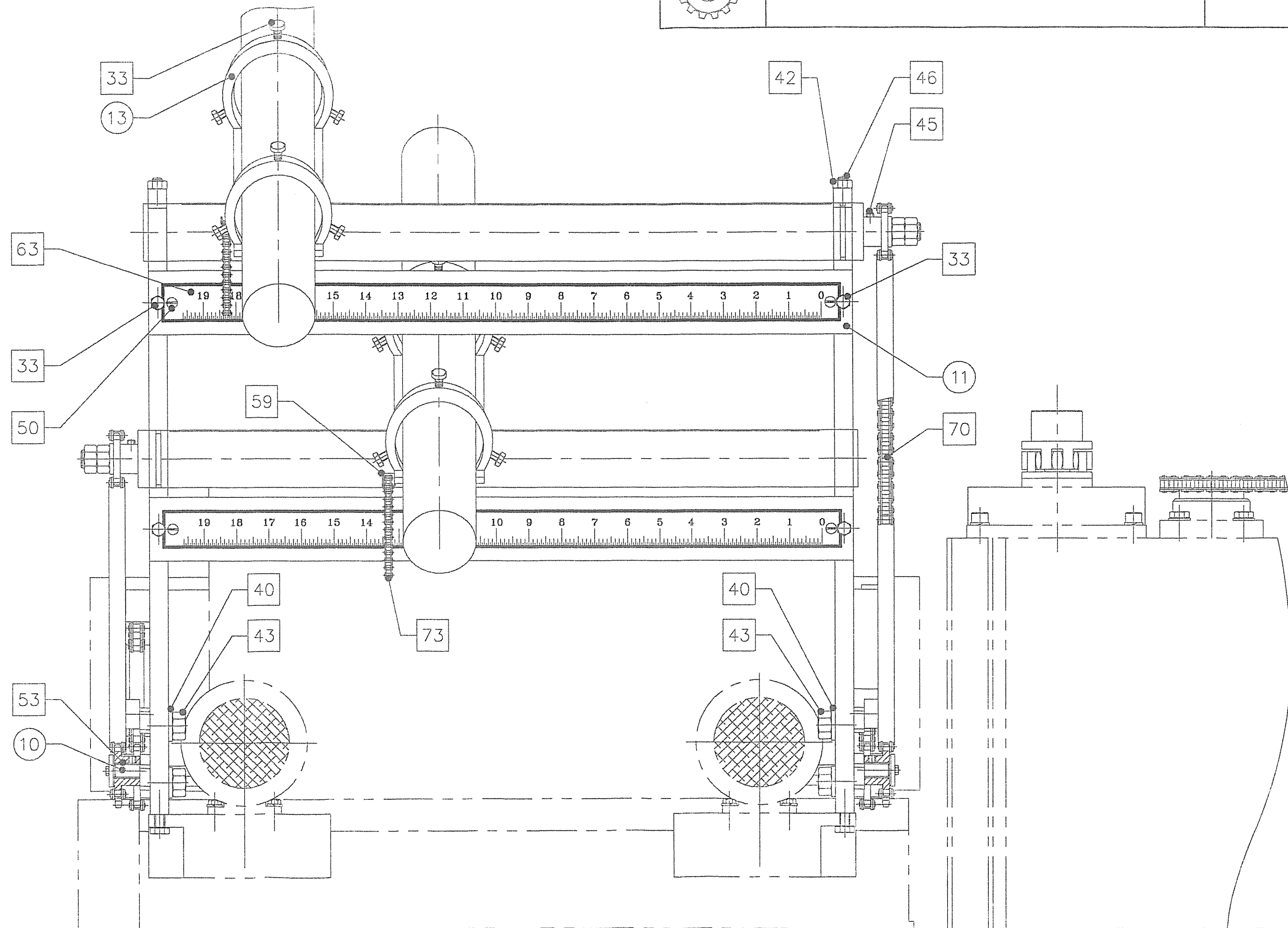
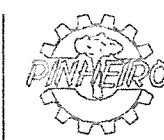


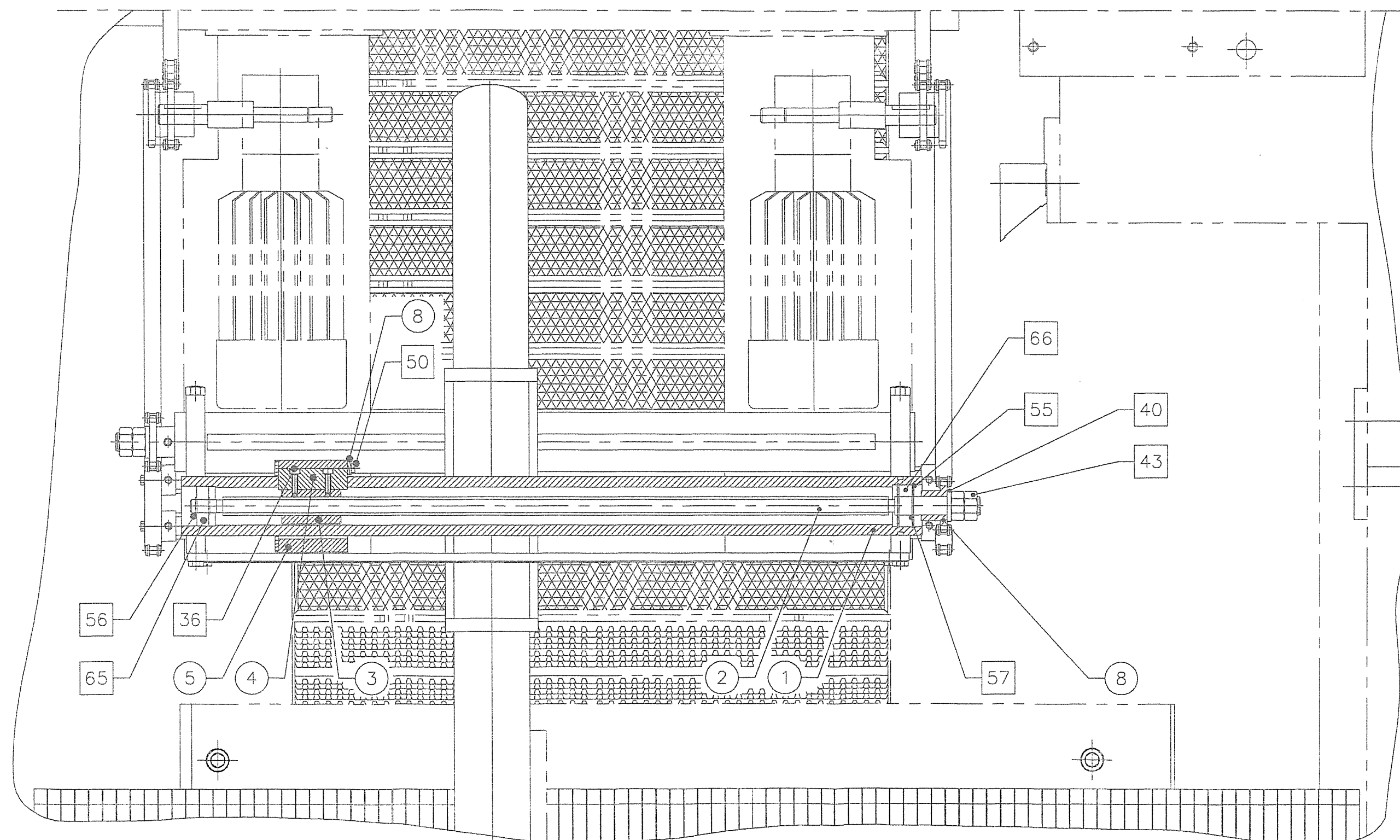
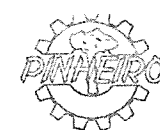


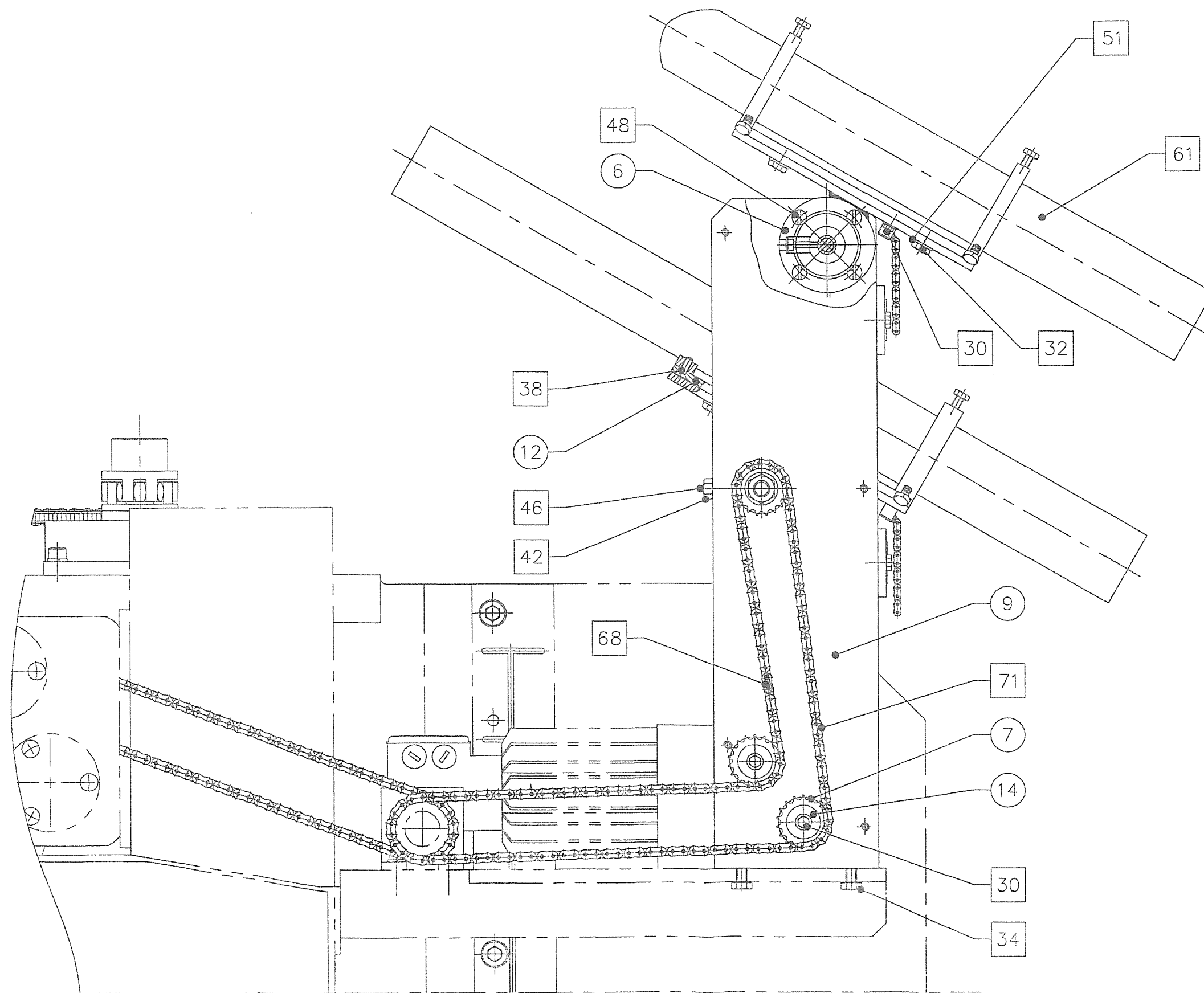
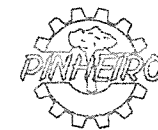


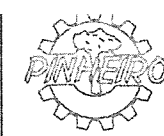


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				65				1	Suporte guia	3-39364	St-37.2	5				5201039364	
				64				8	Eixo	4-39376	Ck-45k	4				5202039376	
				63				6	Suporte	3-35447	St-37.2	3				5299035447	
				62				8	Casquilho	4-24607	St-37k	2				5201024607	
				61				1	Cabeçote	1-39333	St-37.2	1				5299039333	
Qt. Un.	Designação	Norma Desenho N.º	Material	Pos.	Molde N.º Placa mol. N.º	Semi-produto Ferramenta	Peso Kg. Peça-ter.	Código de material.	Qt. Un.	Designação	Norma Desenho N.º	Material	Pos.	Molde N.º Placa mol. N.º	Semi-produto Ferramenta	Peso Kg. Peça-ter.	Código de material.

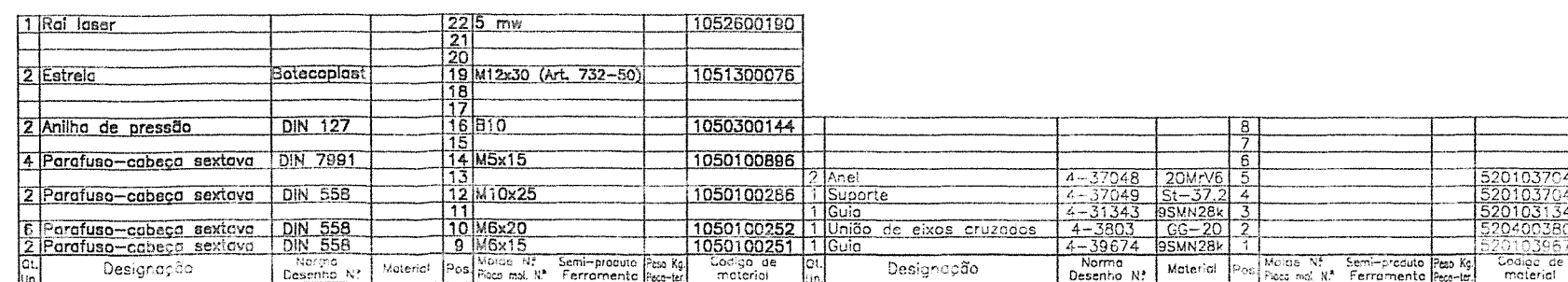


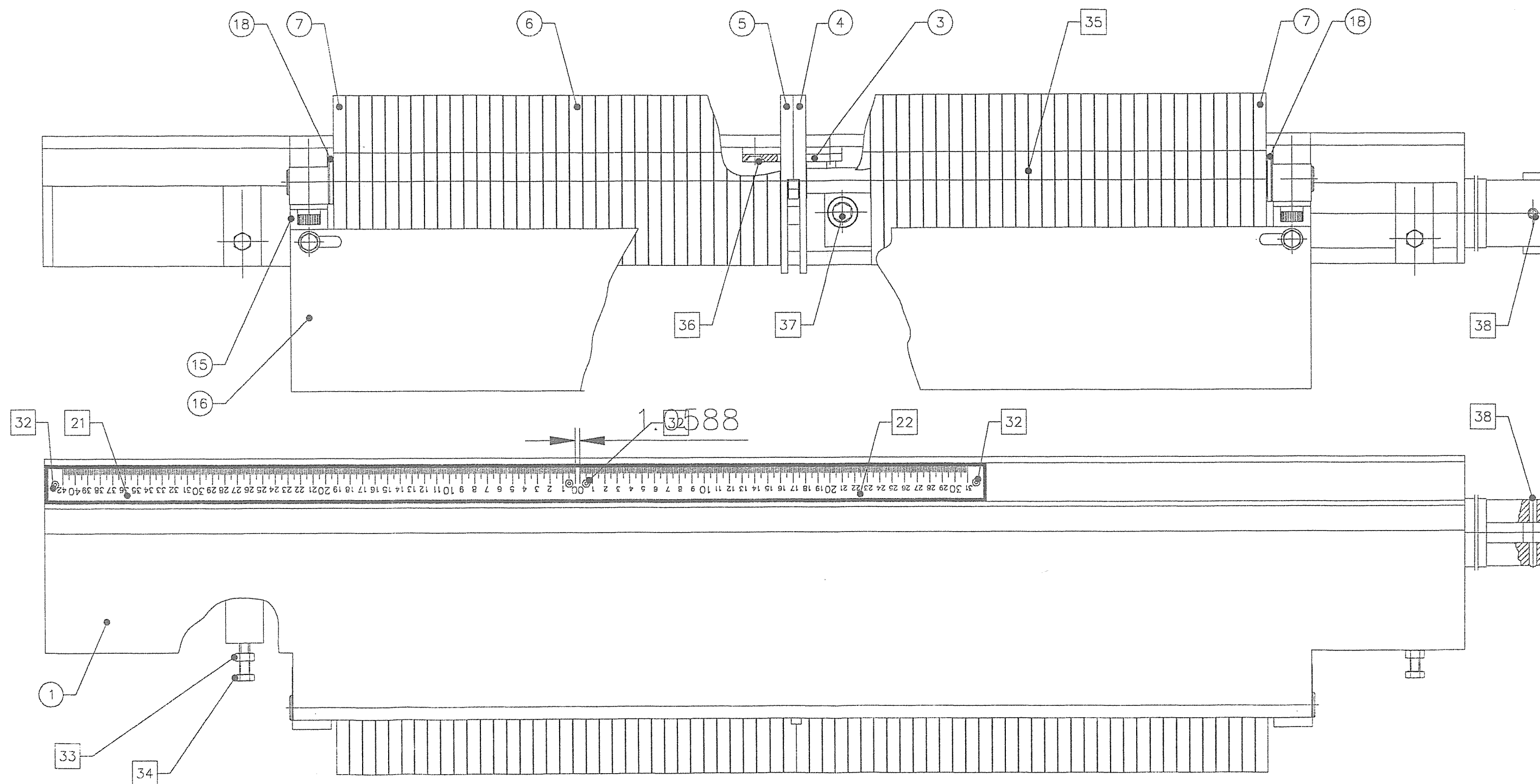






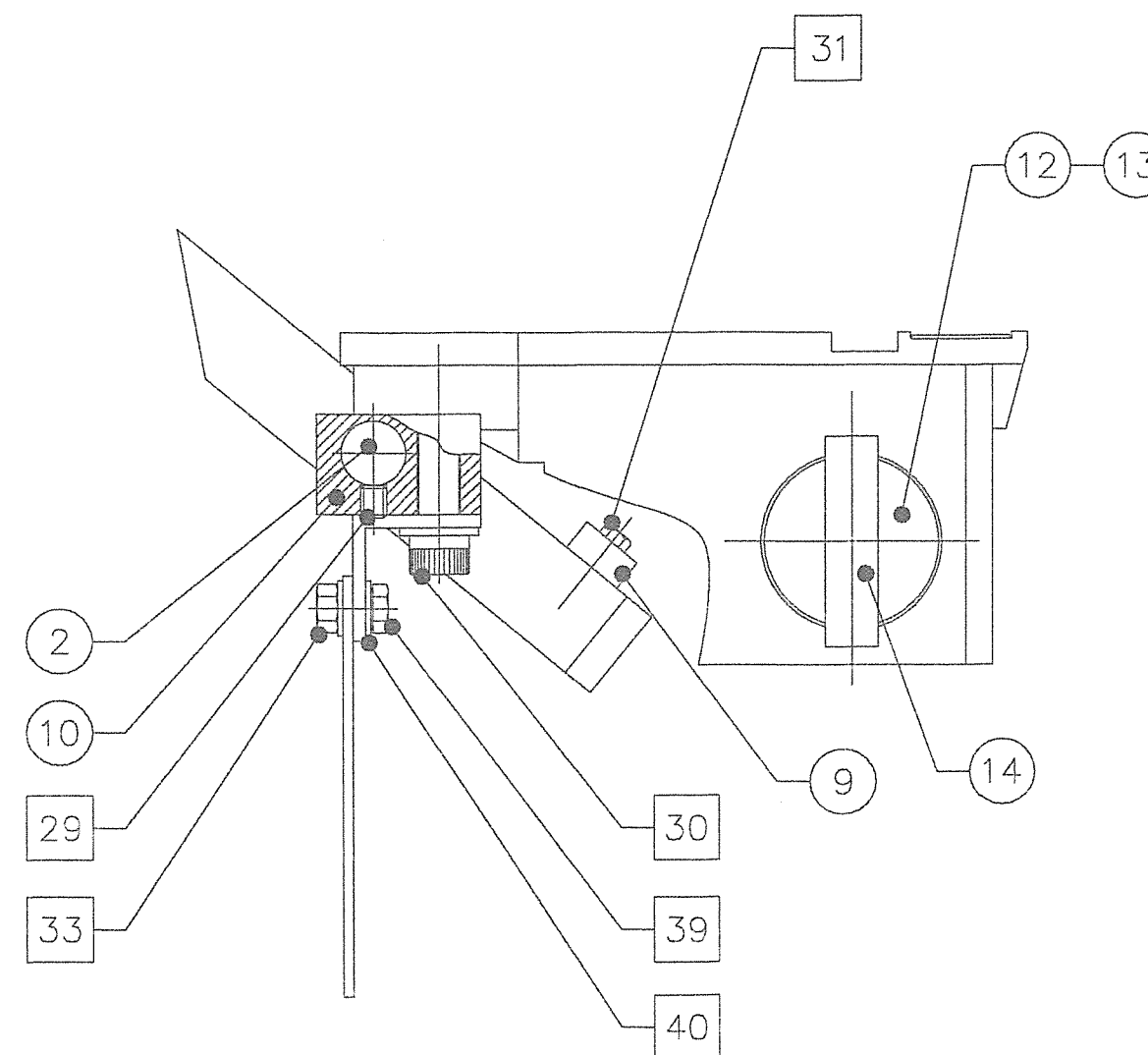
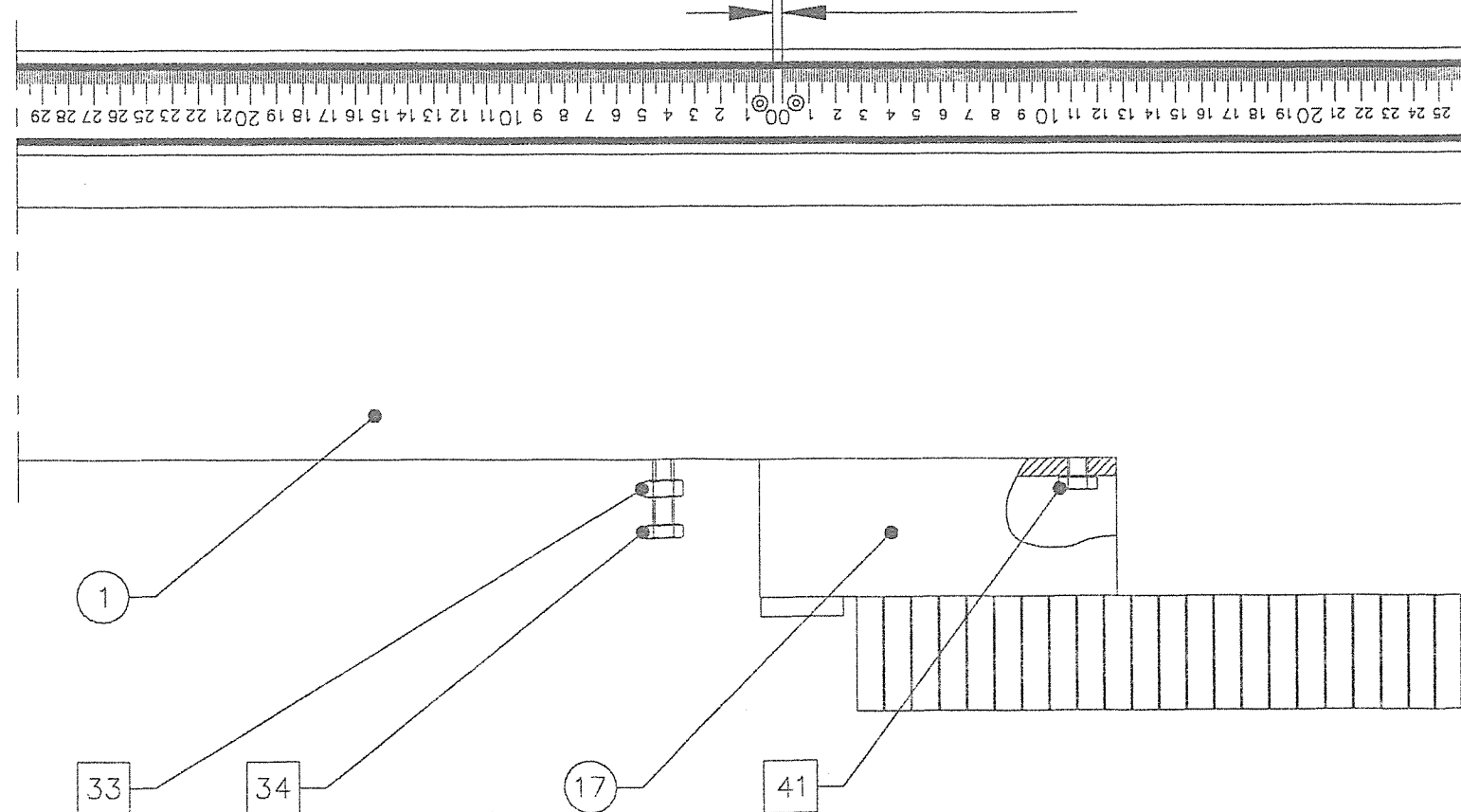
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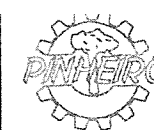


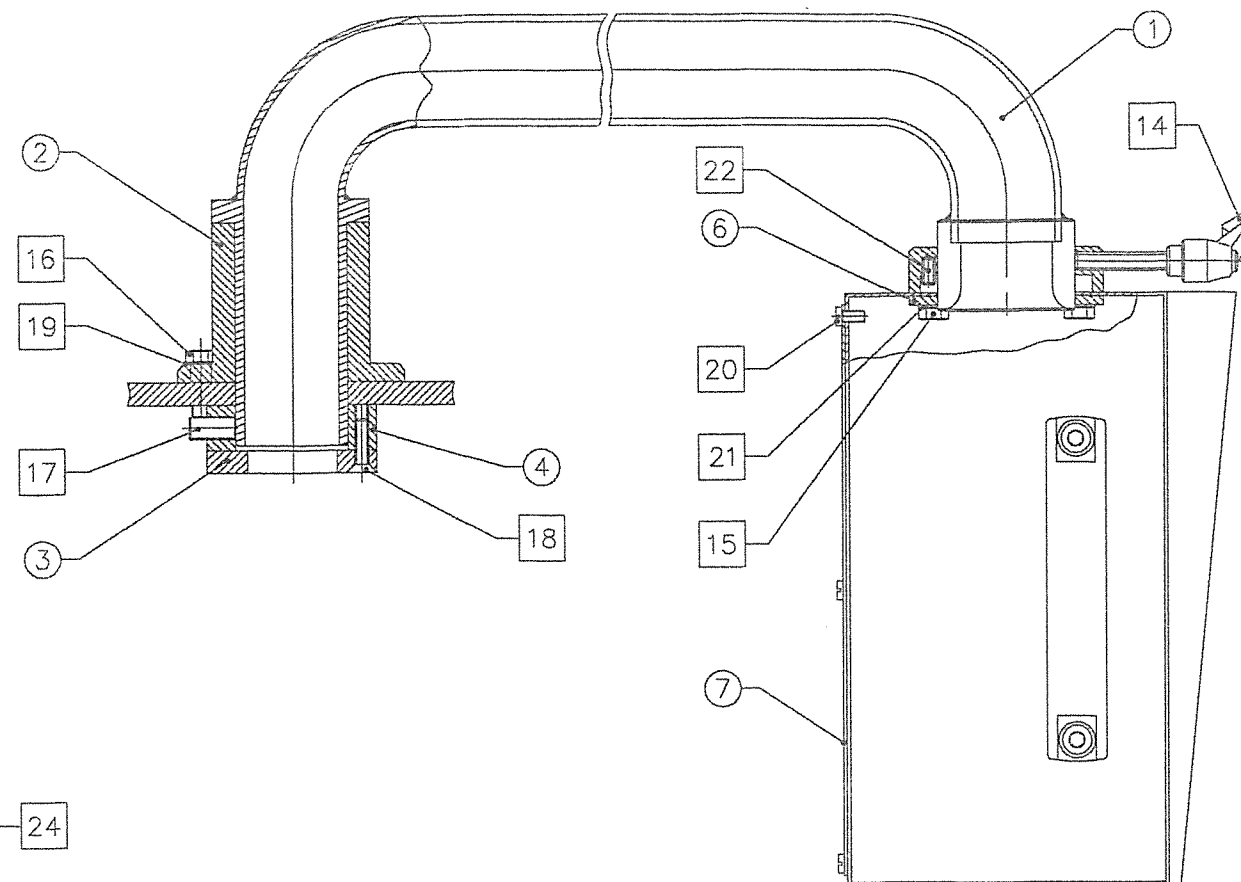
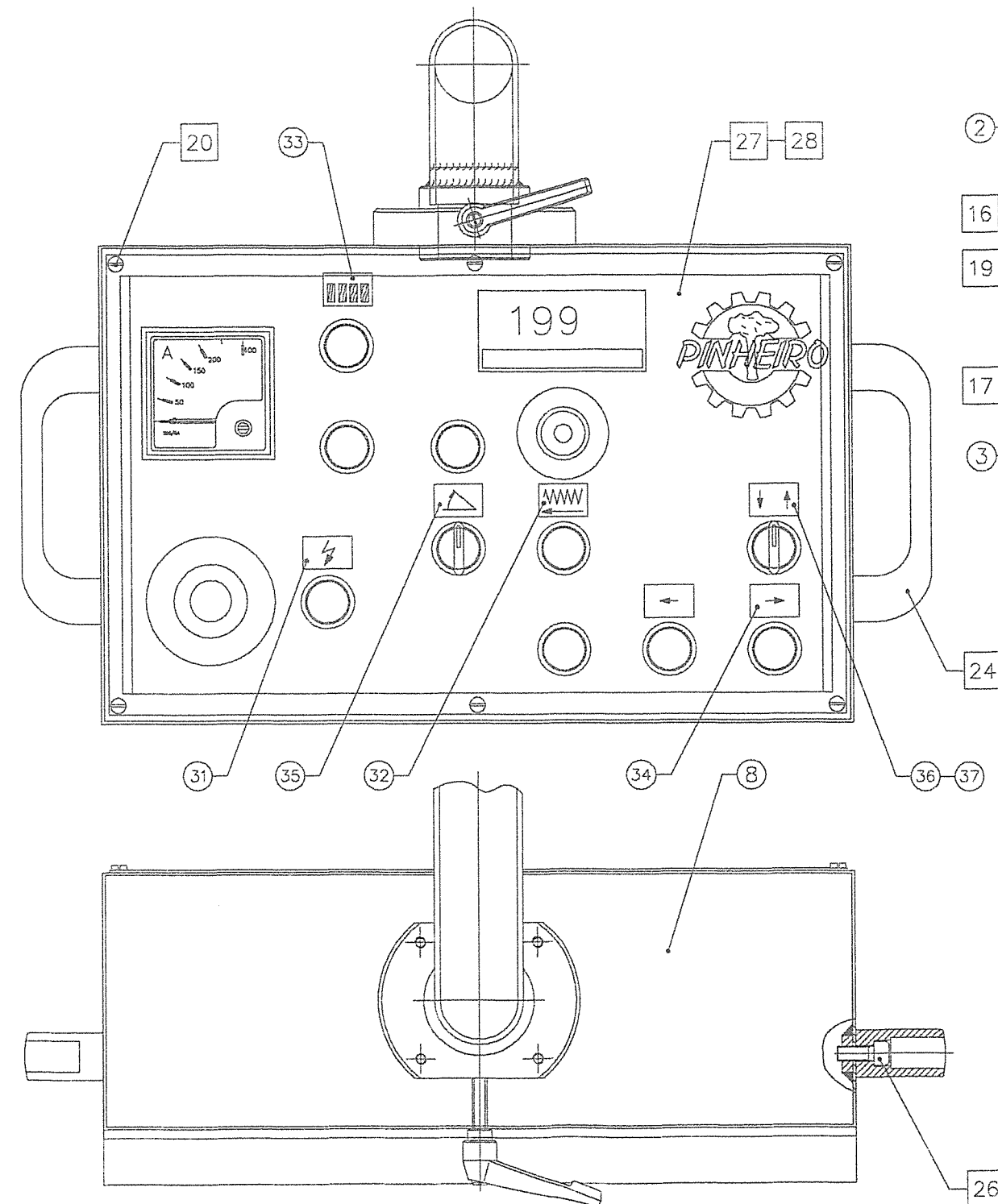


Montagem do suporte, posição 17, na mesa da entrada,
só na AMA 314

1.2705

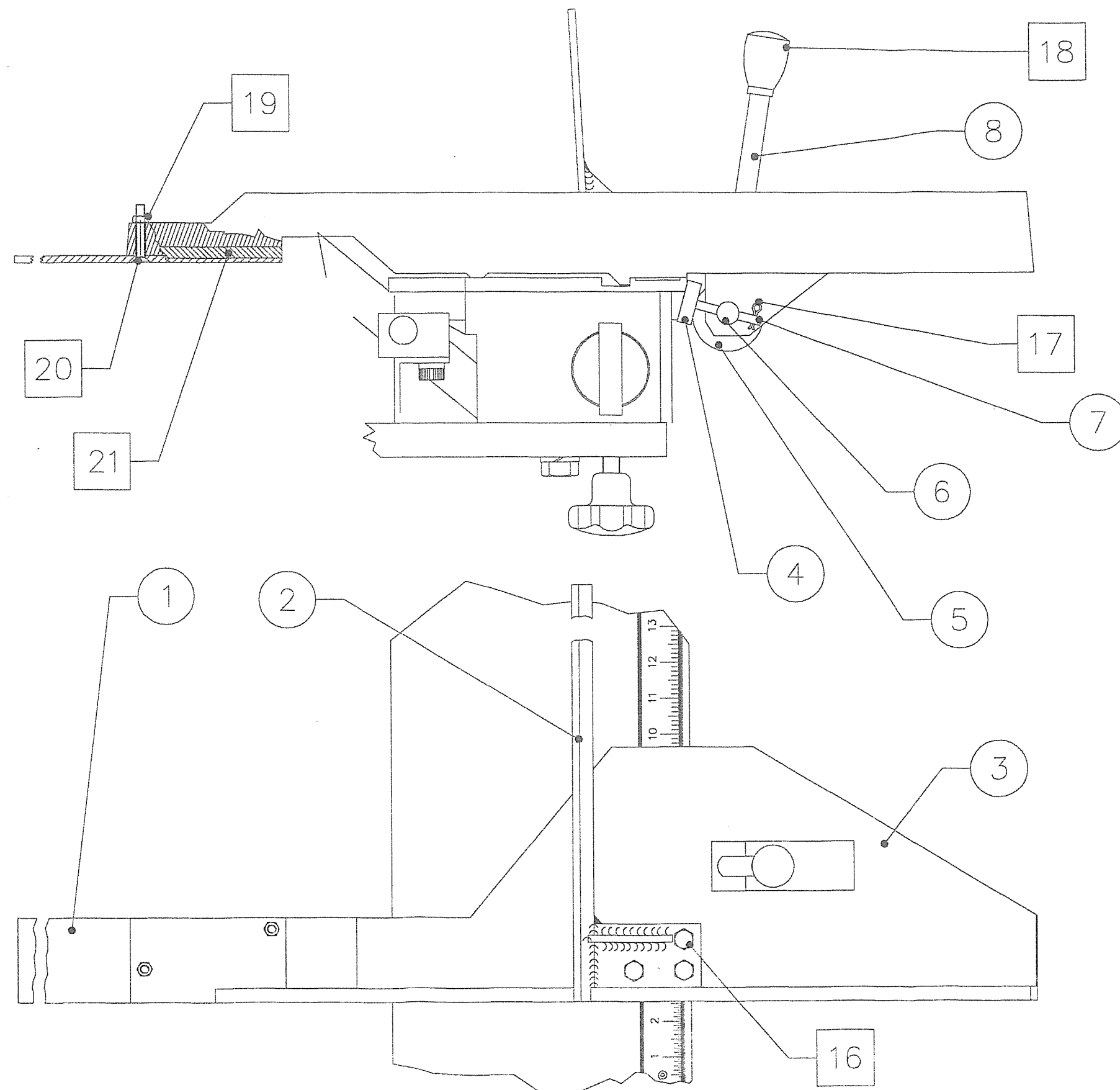
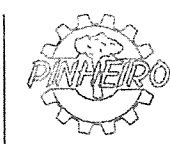


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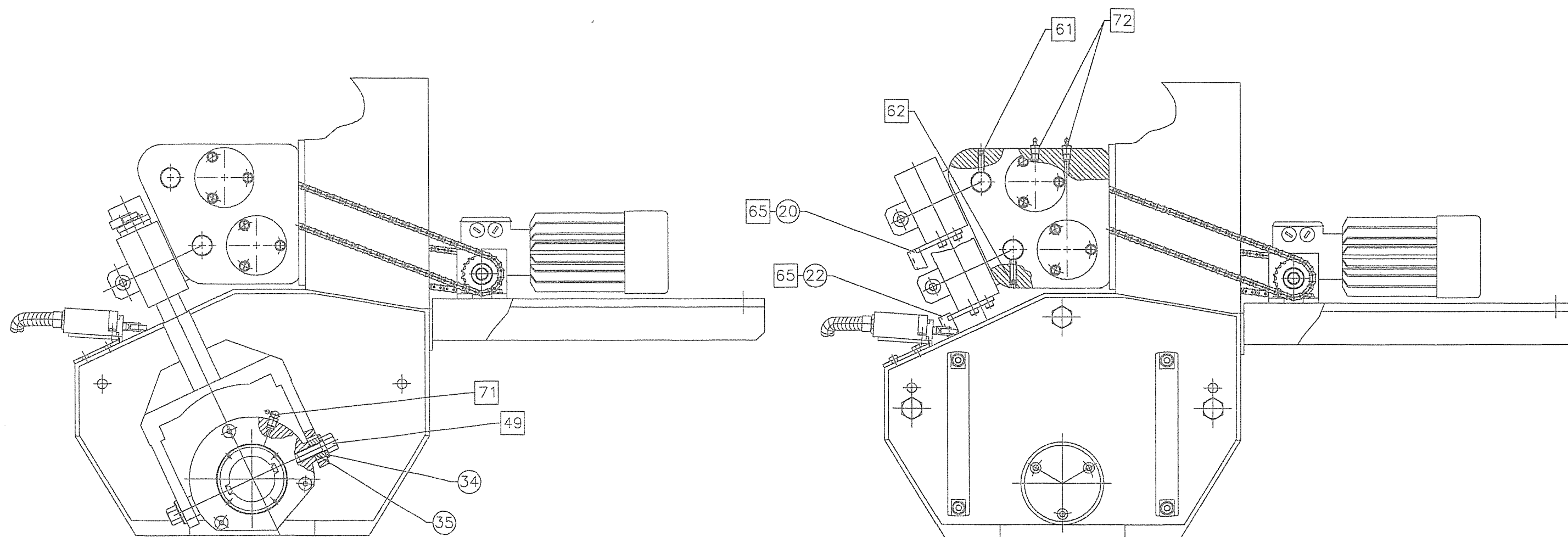


				40				
				39				
				38				
2	Simbolo n°11			37	Q/ p/ AMA 410		1051100814	
1	Simbolo n°9			36	Q/ p/ AMA 2-208/310/314		1051100812	
1	Simbolo n°15			35			1051100819	
2	Simbolo n°17			34			1051100821	
1	Simbolo n°10			33			1051100813	
1	Simbolo n°6			32			1051100809	
1	Simbolo n°5			31			1051100808	
				30				
				29				
1	Espelho	2C-40292		28	Q/ p/ AMA 2-208/310/314		1051100687	
1	Espelho	2C-40291		27	Q/ p/ AMA 410		1051100689	
4	Parafuso	DIN 912		26	M8x20		1050100686	
				25				
2	Asa	botecoplast		24	Art. 224-151 (l=132)		1051300115	
				23				
1	Perno	DIN 913		22	M6x12		1050200038	
4	Anilha recartilhada	DIN 6798		21	ø6		1050300162	
14	Parafuso	DIN 84		20	M5x10 (zincado)		1050101205	
4	Anilha recartilhada	DIN 6798		19	ø8		1050300163	
2	Parafuso	DIN 87		18	M6x20		1050100119	
1	Perno	DIN 913		17	M10x20		1050200082	
4	Parafuso de cabeça sextavada	DIN 558		16	M8x25		1050100268	
4	Parafuso de cabeça sextavada	DIN 555		15	M6x20		1050100252	
1	Alavanca	KIPP		14	M8x40		1051300017	
				13				
				12				
				11				
				10				
				9				
1	Caixa de comando	2-38325		8			5298038325	
1	Blindagem	4-37956		7			5201037956	
1	Reforço	4-13561		6			5201013561	
				5				
1	Casquinha de fixação	4-38916		4			5299038916	
1	Casquinha	4-38606		3			5208038606	
1	Suporte	4-38324		2			5201038324	
1	Conduta	3-38919		1			5298038919	
Qt.	Designação	Norma Desenho N°	Material	Pos	Moide N° Placa mtd. N°	Semi-produto Ensaiomento	Peso Kg Por-lit	Código do material

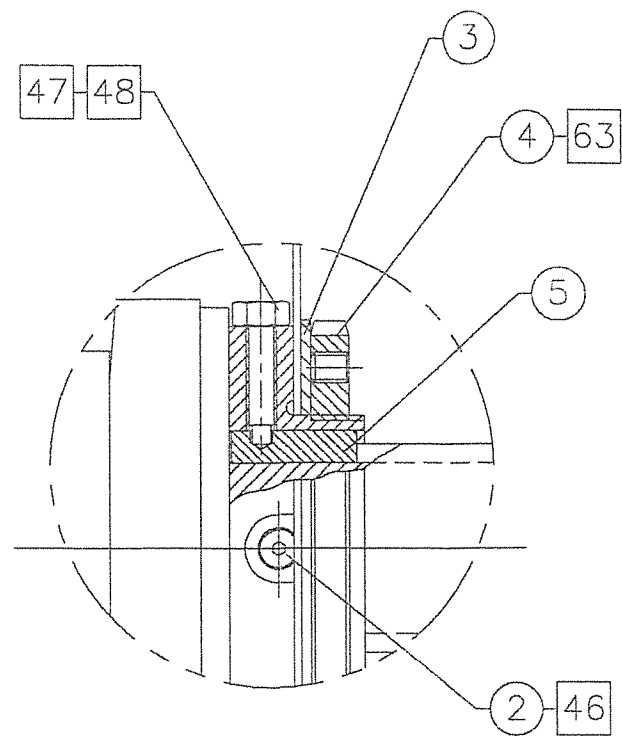
Representação A.M.A 2-208/310/314



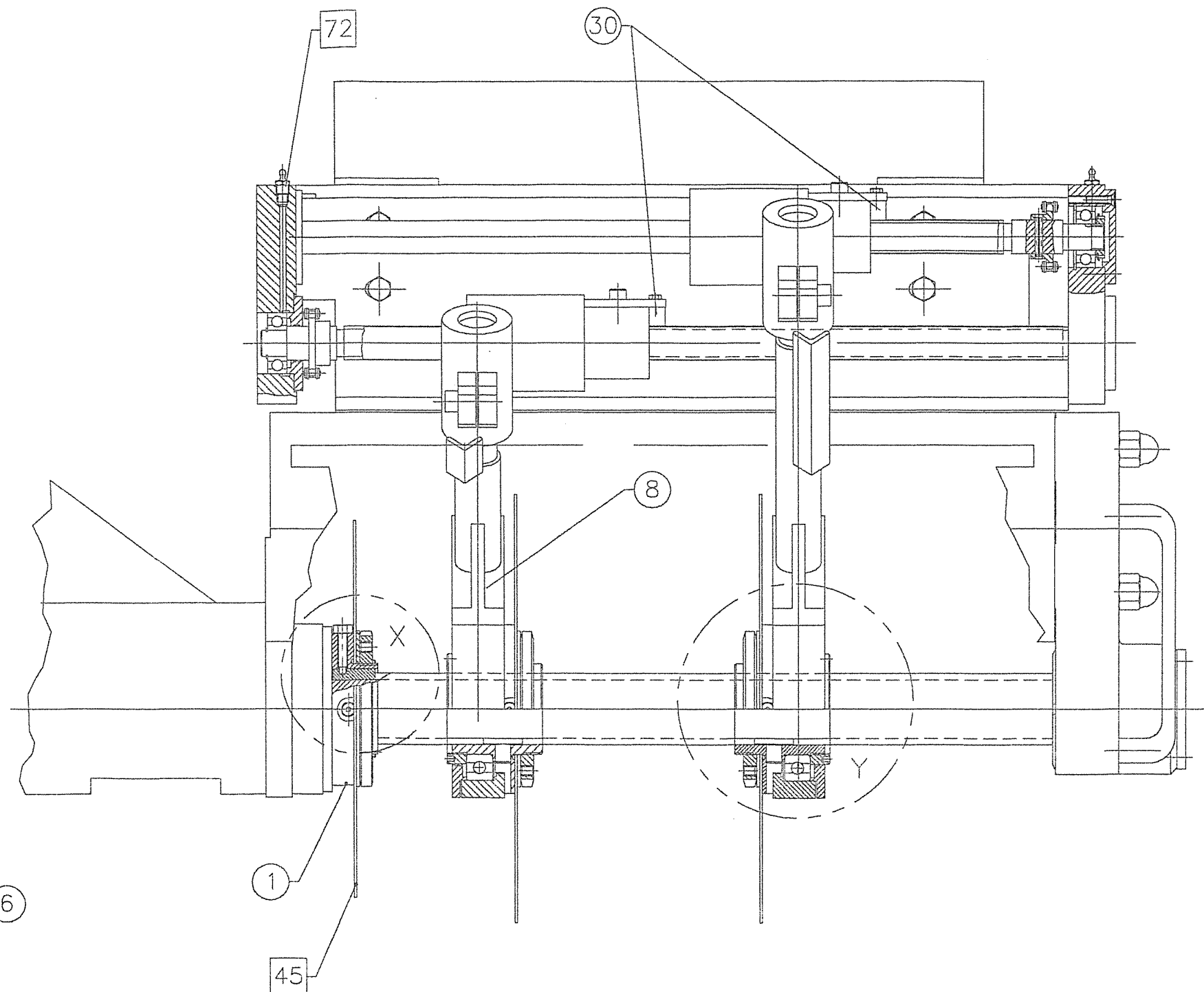
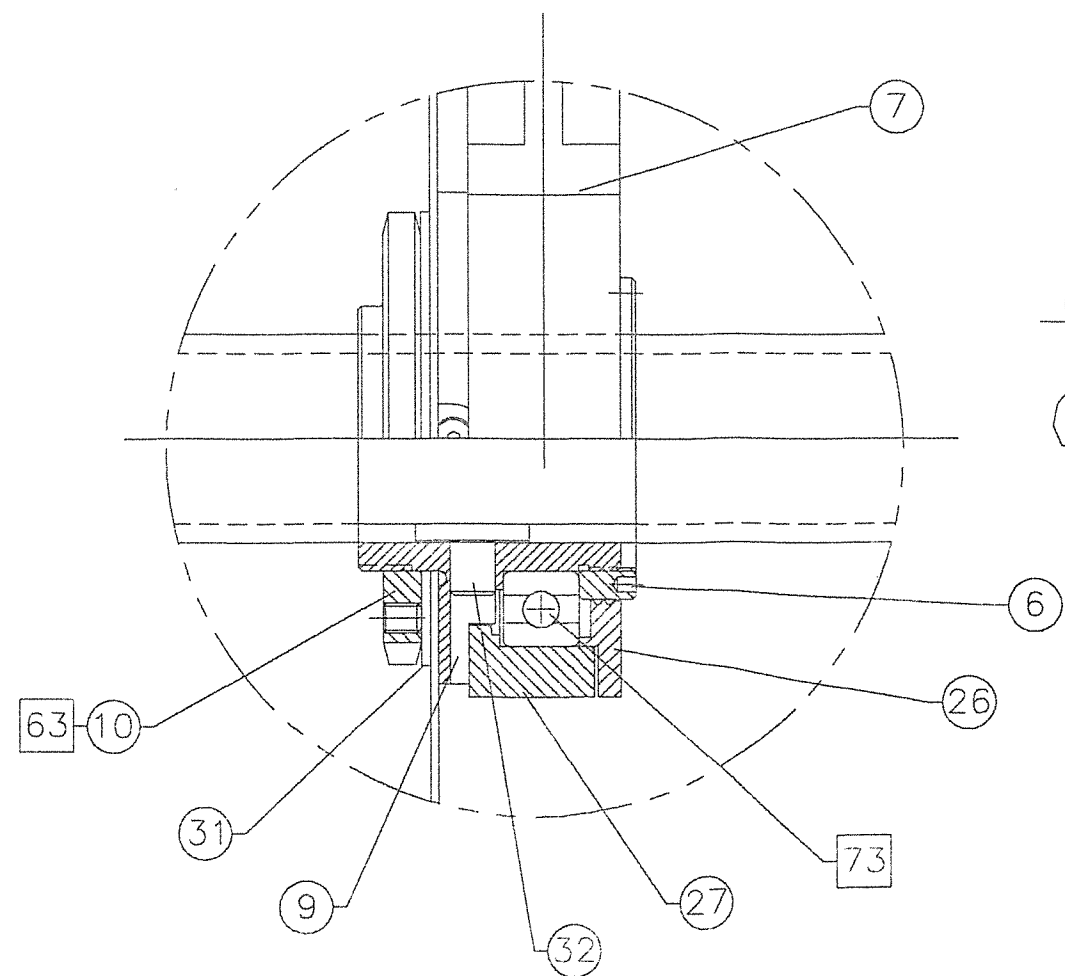
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				24			
				23			
				22			
1	Chaveta paralela	DIN-6885		21	10x8x100		1052700051
2	Paraf. Cob. Emb.	DIN-7991		20	M6x40		1050100912
2	Paraf. sextavada	DIN-934		19	M6		1050300004
1	Punho	Botecoplas		18	Art. 110-35 M12		1051300101
2	Gulpihas	DIN-94		17	ø2x35		1050600551
3	Paraf. Cob. Sextavada	DIN-558		16	M8x15		1050100266
				15			
				14			
				13			
				12			
				11			
				10			
				9			
1	Manipulo haste	4-53154	9SMNP828k	8			5201053154
2	Eixo semi-rosca	4-24617	9SMNP828k	7			5201024617
1	Eixo Liso	4-24573	9SMNP28k	6			5201024573
1	Excêntrico	4-24579	9SMNP28k	5			5201024579
1	Calço	4-24622	St-37k	4			5201024622
1	Paralela	3-24643	GG-20	3			5204024643
1	Blindagem	3-30663	St-37,2	2			5201030663
1	Paralela	4-24576	St-37,2k	1			5201024576
01	Designação	Norma	Material	Pos	Moide N°	Semi-produto	Código de
02		Desenho N°			Placa mol. N°	Ferramenta	material



Promenor X



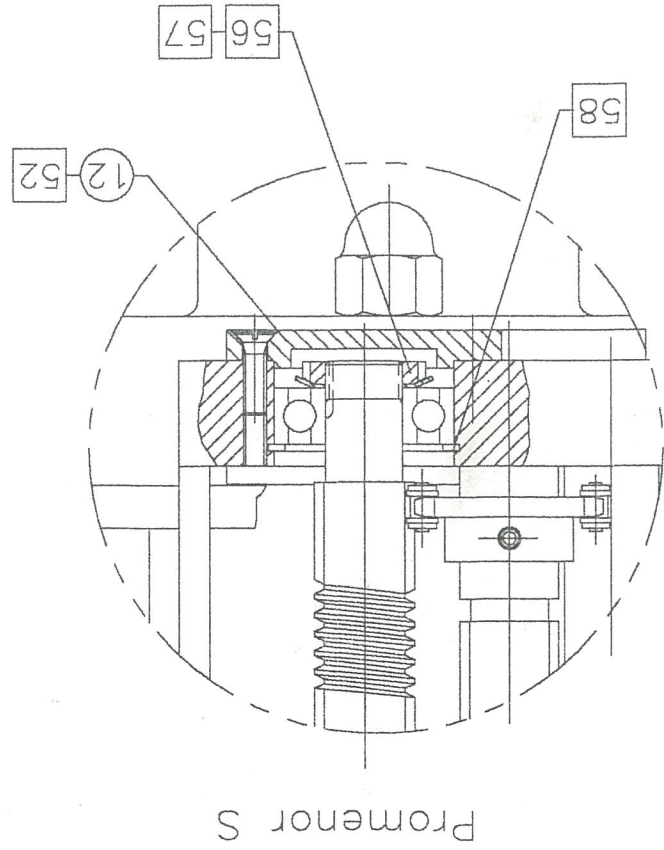
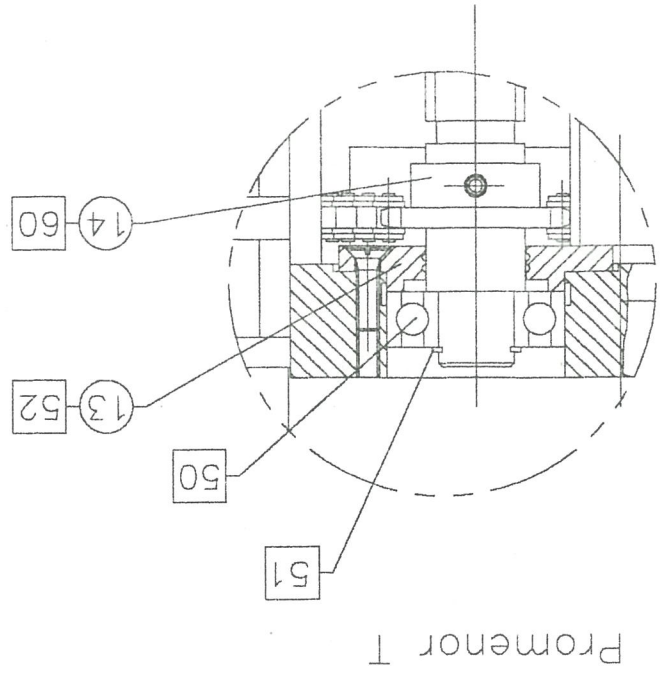
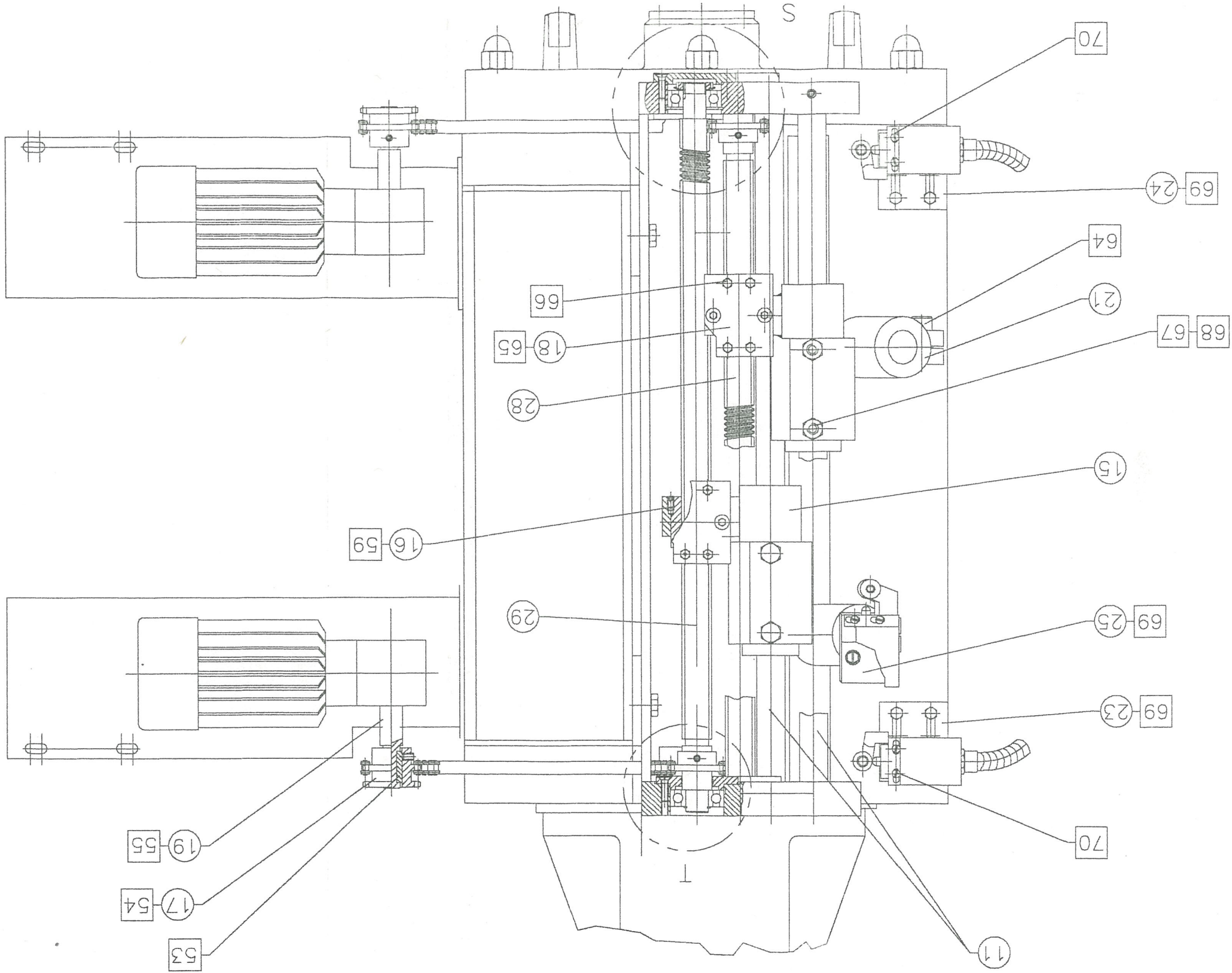
Promenor Y





IX

P33

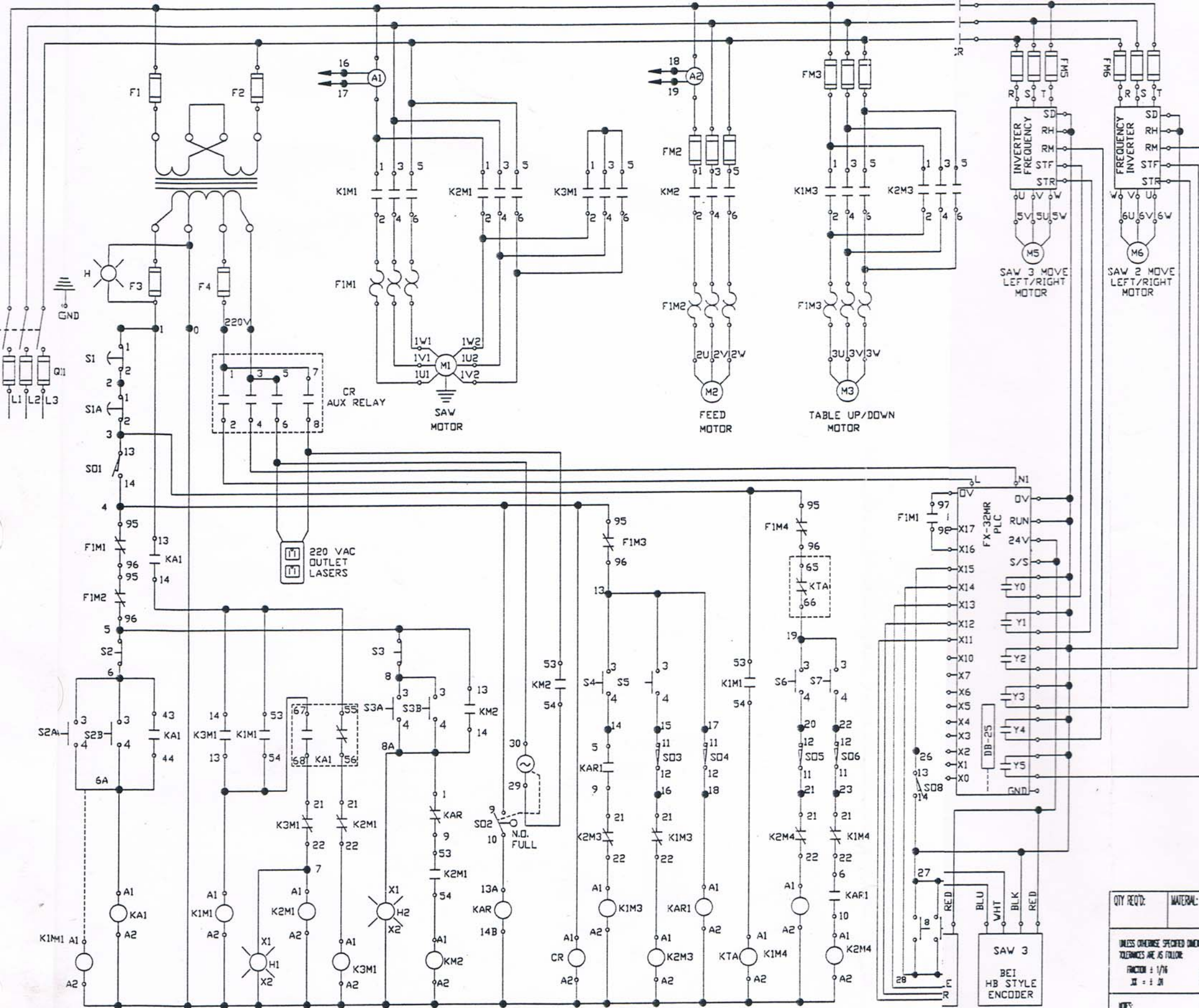


Ref:AMA-450-001

AMA

Versão: 2.00
00.03.03

Ref.AMA-450-001



LEGEND		
S1	CONTROL PANEL	E-STOP
S1A	OPERATOR INTERFACE PANEL	E-STOP
S2	ARBOR SAW STOP	SWITCH
S2A	ARBOR SAW START	SWITCH
S2B	AUX. ARBOR SAW START	SWITCH
S3	FEED MOTOR STOP	SWITCH
S3A	FEED MOTOR START	SWITCH
S3B	AUX FEED MOTOR START	SWITCH
S4	TABLE UP MOTOR START	SWITCH
S5	TABLE DOWN MOTOR START	SWITCH
S6	SAW ARBOR UP	SWITCH
S7	SAW ARBOR DOWN	SWITCH
S8	SAW 3 MOVE LEFT	SWITCH
S8A	FOOT SWITCH SAW 3 LEFT	SWITCH
S8B	AUX SAW 3 MOVE LEFT	SWITCH
S9	SAW 3 MOVE RIGHT	SWITCH
S9A	FOOT SWITCH SAW 3 RIGHT	SWITCH
S9B	AUX. SAW 3 MOVE RIGHT	SWITCH
S10	SAW 2 MOVE LEFT	SWITCH
S10A	FOOT SWITCH SAW 2 LEFT	SWITCH
S10B	AUX. SAW 2 MOVE LEFT	SWITCH
S11	SAW 2 MOVE RIGHT	SWITCH
S11A	FOOT SWITCH SAW 2 RIGHT	SWITCH
S11B	AUX. SAW 2 MOVE RIGHT	SWITCH
A1/A2	AMP METER	METER
SD1	CNTRL PANEL DOOR SW.	LIMIT SW.
SD2	LOW OIL LEVEL	LIMIT SW.
SD3	UP	LIMIT SW.
SD4	DOWN	LIMIT SW.
SD5	SAW ARBOR UP EDT	LIMIT SW.
SD6	SAW ARBOR DOWN EDT	LIMIT SW.
SD7	INFEED LIMIT	LIMIT SW.
SD8	OUTFEED LIMIT	LIMIT SW.
SD9	SAW 3 EDT LEFT	LIMIT SW.
SD10	SAW 2 HOME POSITION	LIMIT SW.
SD11	SAW 3 HOME POSITION	LIMIT SW.
INS2	SAW 2 INVERTER OVERLOAD	OVERLOAD
INS3	SAW 3 INVERTER OVERLOAD	OVERLOAD
F1M1	ARBOR SAW	OVERLOAD
F1M2	FEED MOTOR	OVERLOAD
F1M3	TABLE UP/DOWN MOTOR	OVERLOAD
F1M4	SAW ARBOR UP/DWN MOTOR	OVERLOAD
KA1	START-UP CONTACTOR	COIL
K1M1	ARBOR SAW	COIL
K2M1	ARBOR SAW	COIL
K3M1	ARBOR SAW	COIL
KM2	FEED MOTOR	COIL
K1M3	TABLE UP/DOWN MOTOR	COIL
K2M3	TABLE UP/DOWN MOTOR	COIL
K1M4	SAW ARBOR UP	COIL
K2M4	SAW ARBOR DOWN	COIL
KAR1	ARBOR/HOOD EDT	COIL
KTA	ARBOR UP/DWN OFF DELAY	TIMER
F1/F2	PRIMARY XFORMER	FUSE
F3/F4	SECONDARY XFORMER	FUSE
H	24V POWER SUPPLY	LIGHT
H1	ARBOR SAW -DN	LIGHT
H2	FEED MOTOR -DN	LIGHT
KAR	LOW OIL	COIL
FM2	FEED MOTOR	FUSE CIR.
FM3	TABLE UP/DOWN MOTOR	FUSE CIR.
FM4	SAW ARBOR UP/DWN	FUSE CIR.
FM5/6	MOVEABLE SAWS	FUSES
X0	C251 ENCODER 3A	PLC INPUT
X1	C251 ENCODER 3B	PLC INPUT
X2	HOME POSITION SAW 3	PLC INPUT
X3	C253 ENCODER 2A	PLC INPUT
X4	C253 ENCODER 2B	PLC INPUT
X5	HOME POSITION SAW 2	PLC INPUT
X6	EDT LEFT SAW 3	PLC INPUT
X7	INFEED LIMIT	PLC INPUT
X10	LOW OIL	PLC INPUT
X11	SAW 2 RIGHT	PLC INPUT
X12	SAW 2 LEFT	PLC INPUT
X13	SAW 3 RIGHT	PLC INPUT
X14	SAW 3 LEFT	PLC INPUT
X15	OUTFEED LIMIT	PLC INPUT
X16	SAW/FEED OVERLOAD	PLC INPUT
X17	INVERTER MOVE OVERLOAD	PLC INPUT
Y0	MOVE SAW 3 RIGHT	PLC OUTPUT
Y1	MOVE SAW 3 LEFT	PLC OUTPUT
Y2	MOVE SAW 2 RIGHT	PLC OUTPUT
Y3	MOVE SAW 2 LEFT	PLC OUTPUT
Y4	SAW 3 SLOW DOWN	PLC OUTPUT
Y5	SAW 2 SLOW DOWN	PLC OUTPUT

QTY REQ'D:	MATERIAL:	CAD NO.
		E1024
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE AS FOLLOWS: FRACTION: 1/16 INCHES ± .005 DEC: .01		
AUBURN MACHINERY CO. 150 SUMMIT ST. LEWISTON, ME.		
DRAWN BY: WKE	APPROVAL: DON C.	AMA 450 SCHEMATIC 2 MOVING SAW
DATE:	SCALE:	SHT 1 OF 1